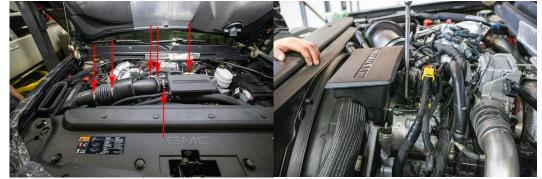


2017-2019 L5P DURAMAX 4" INTAKE RESONATOR PIPE

Covers installation of PN: WCF100709

- 1. First, locate the packing list included with the kit and double check you have all items on the list.
- 2. We recommend leaving the bubble wrap on your piping and parts until install is complete to help protect the powder coat finish from nicks and scratches.
- 3. Disconnect the negative battery cables from both batteries.



4. Disconnect intake pipe and resonator by disconnecting clamps and fasteners at the points indicated in the images above.



5. Remove resonator and intake piping.



6. Install supplied hump boots and clamps onto air box outlet and turbo inlet horn. Leave clamps loose for now.



7. Remove bubble wrap from ends of your new pipe leaving protective covering in middle as shown. Insert pipe into air box boot first. Next, rotate pipe and insert into turbo inlet boot. A flat blade screwdriver or similar tool may be used to gently assist the boot over the pipe ends using care not to damage the boot.



8. Adjust pipe depth at intake horn and airbox boots to allow proper seating of clamps to the pipe bead roll seal and then tighten assembly. Do not push pipe in past the point when you feel bead roll enter opening in hump boot.



9. Align and tighten clamps at turbo inlet and airbox checking for proper beadroll seat inside the clamp installation point. Clamp at airbox joint is intentionally tight in order to create a good seal. An extra set of hands may be helpful for getting this clamp started if you are having difficulty pinching it with one and starting the bolt with the other.



- 10. Remove any remaining protective bubble wrap from piping and clean any fingerprints with damp microfiber cloth.
- 11. Reconnect battery cables.
- 12. Start truck and check for any leaks after some idle time.

Any Questions, Comments, or Feedback? Reach us by Email - <u>Sales@wcfab.com</u> Or the shop phone - 630-277-8239 Thank you for purchasing from Wehrli Custom Fabrication!