



## **2017-2019 L5P Duramax 3" Driver Side Intercooler Pipe**

Covers installation of PN: WCF100708

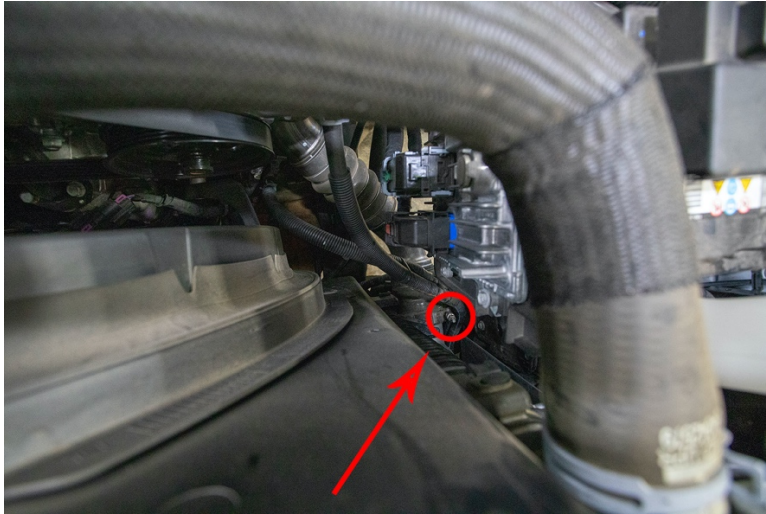
1. First, locate the packing list included with the kit and double check you have all items on the list.
2. Leave bubble wrap on piping until install is complete to help protect finish from nicks and scratches.
3. Disconnect the negative battery cables from both batteries.



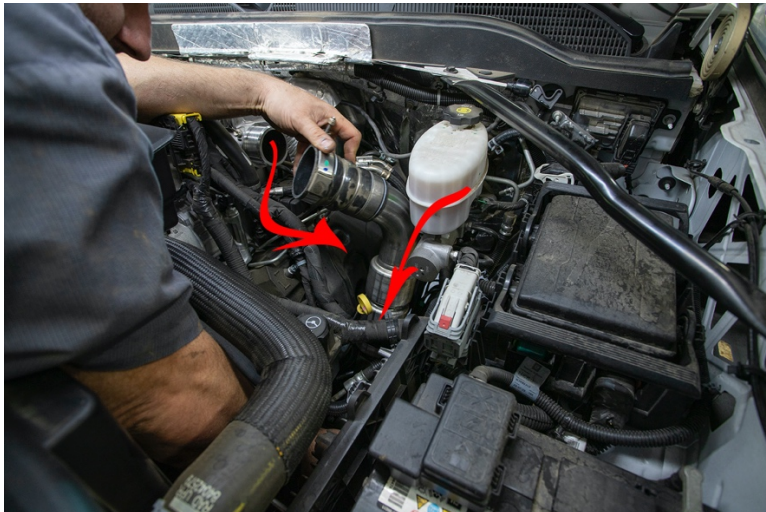
4. Remove the driver side wheel/tire and inner fender liner.



5. Remove clamp at turbo outlet.



6. Remove clamp at intercooler on driver side bottom.

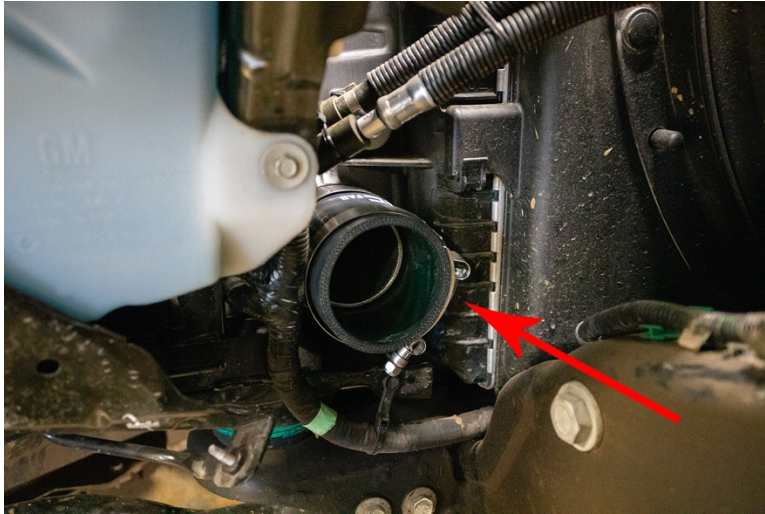


7. Remove pipe from truck using whatever means is easiest for you. We typically recommend taking the pipe out and down through the wheel well area.





8. Clean off turbo and intercooler connection points with brake cleaner if needed.



9. Install straight boot at lower intercooler pipe connection



10. Install pipe from top side of engine compartment paying attention to match orientation of original pipe design.



11. Install reducer boot at turbo



12. Seat into bottom boot first to ensure a solid connection at that location then into turbo side.



13. Check for proper engagement of pipe at both boots and tighten all clamps making sure that the clamps are placed just behind the pipe bead roll and square to prevent boost leaks.



14. Remove bubble wrap from piping and clean any finger prints with damp micro fiber cloth.
15. Reinstall Fender Liner, and driver's side wheel/tire.
16. Reconnect battery cables.
17. Start truck and check for any leaks after some idle time. Boost testing is recommended after installation and service of this part.

Any Questions, Comments, or Feedback?

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