

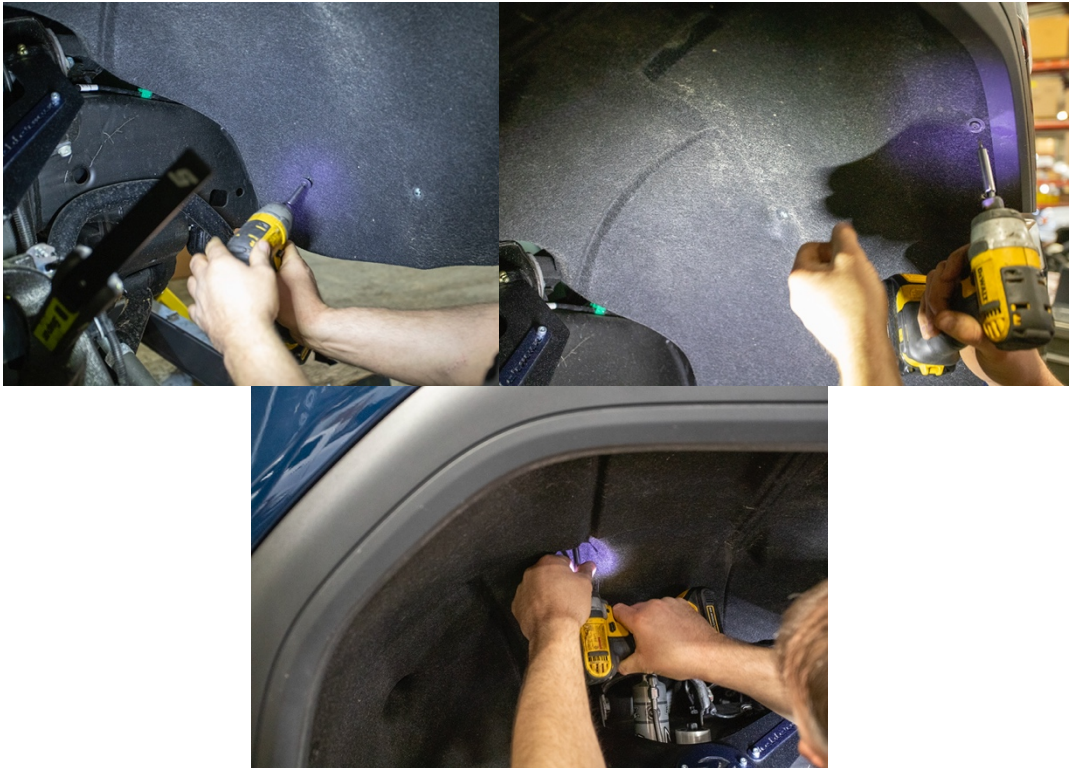


2020-2021 L5P Duramax Upper Coolant Pipe

Covers installation of PN: WCF100541



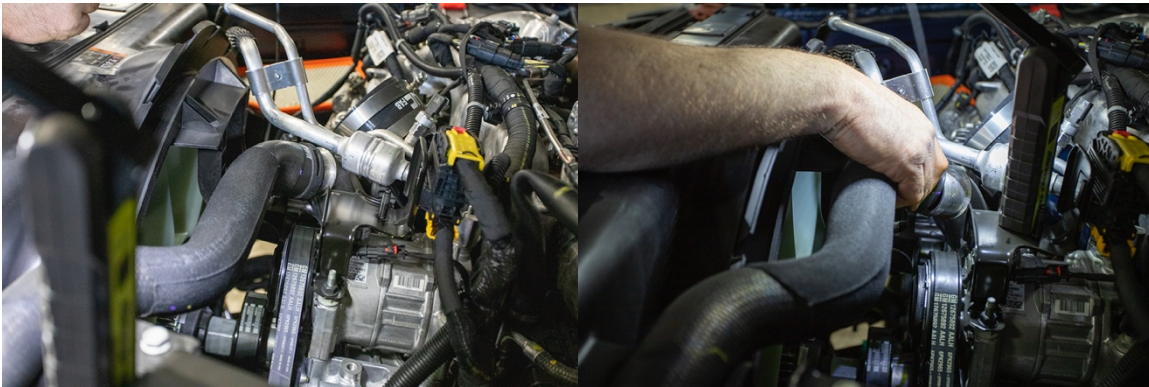
1. Disconnect the batteries.
2. Remove the right front wheel and tire.
3. Remove the inner fender.



4. Drain approximately two gallons of coolant into a clean container. The drain is on the lower right corner of the radiator.

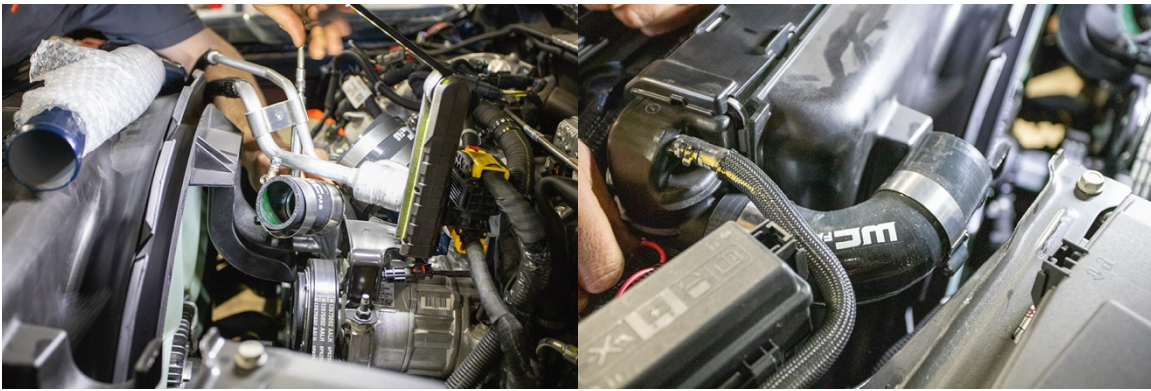


5. Remove the factory upper radiator hose. Disconnect at radiator and thermostat housing.

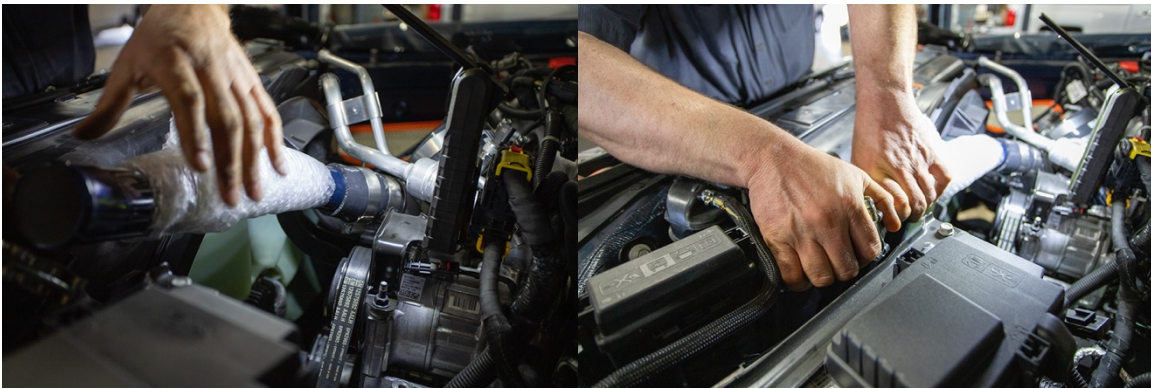


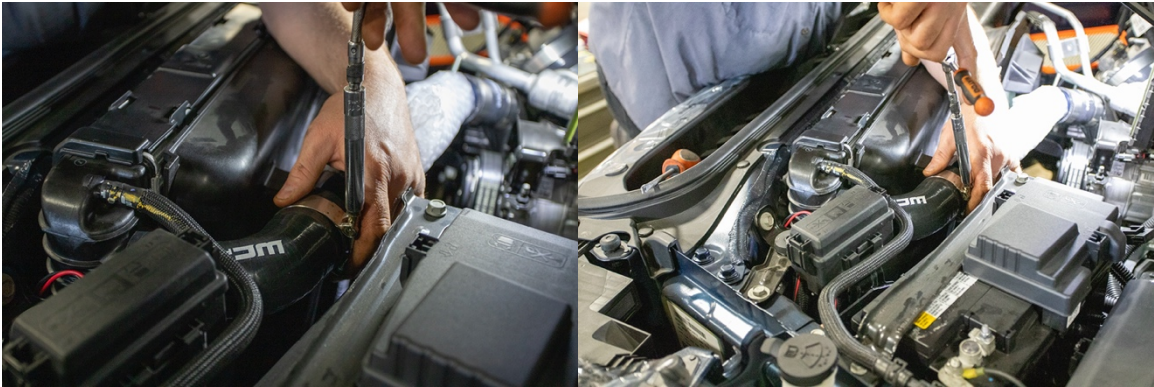
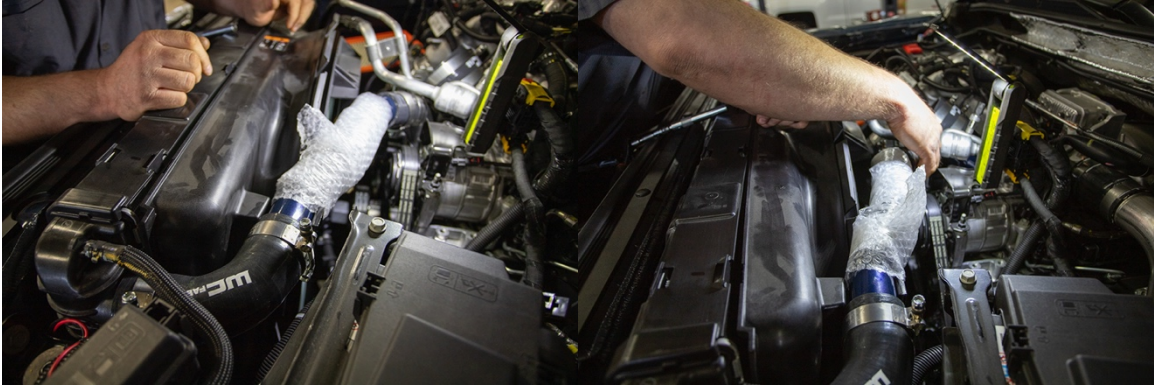


6. Install clamps onto your WC Fab boots at the thermostat housing and upper radiator hose connection. Do not tighten. Leave loose for adjustment.



7. Position the pipe into boots and square it all up so it sits even. Tighten clamps so that no contact occurs with the pipe or t-bolt clamps to AC lines.





8. A pressure test of the cooling system is recommended. If you don't have access to one, you can get the truck up to temperature and inspect for leaks. After a few drive cycles, it is best to recheck t-bolt clamps to ensure they are still tight and no leaks are present.

Any Questions, Comments, or Feedback?

Reach us by Email- Sales@wcfab.com

Or the shop phone- 630-277-8239

Thank you for purchasing from Wehrli Custom Fabrication!