

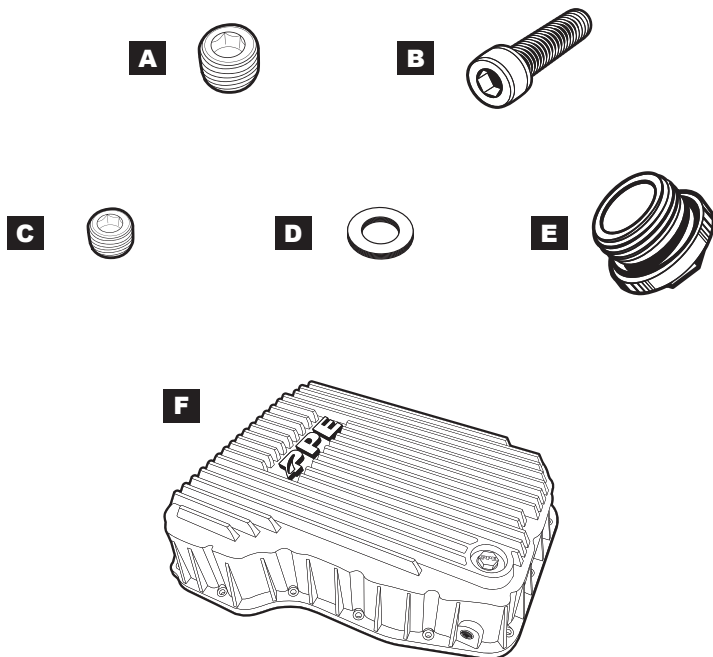
Heavy-Duty Cast Aluminum Transmission Pan 68RFE

2007-2025 Dodge/RAM 6.7L Cummins

(228052100, 228052110, 228052120)

Installation Guide

Heavy-Duty 68RFE Transmission Pan



CONTENTS:

- A. (1) 1/4" NPT plug (installed)
- B. (15) M6-1.0 x 25mm Socket Head Cap Screws
- C. (1) 1/8" NPT plug (installed)
- D. (15) M6 Flat Washers
- E. (1) One-inch Neodymium Magnet equipped Drain Plug (installed)
- F. (1) PPE Deep Transmission Pan (68RFE)



PREPARATION:

Step 1. Vehicle off. Engine cool.

*Step 2. Remove stock pan bolts. Carefully drain fluid.
Thoroughly clean mating surfaces.*

INSTALLATION:

Step 3. Reuse the OEM rubber gasket if available, or apply high-temp silicone to the pan surface.



Step 4. Carefully mate surfaces together. Thread two M6 Washers and two M6 Screws on each side of the Pan. Finger-tight to secure.

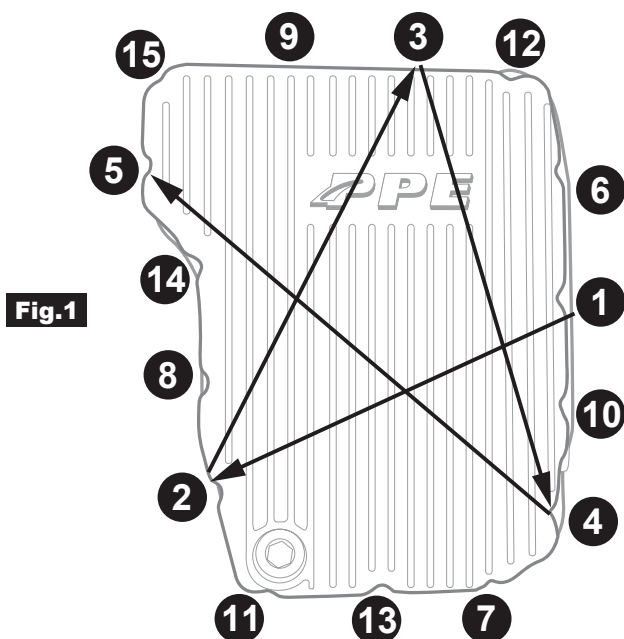


Cont.

Heavy-Duty 68RFE Transmission Pan

Step 5. Install remaining M6 Flat Washers and M6 Screws. Tighten in crossing pattern as depicted in Fig 1.

Torque bolts 8-10 ft. lbs.



Step 6. Tighten NPT snug. Tighten drain plug to 18-22 ft lbs.

Step 7. Fill with manufacturer recommended transmission fluid.

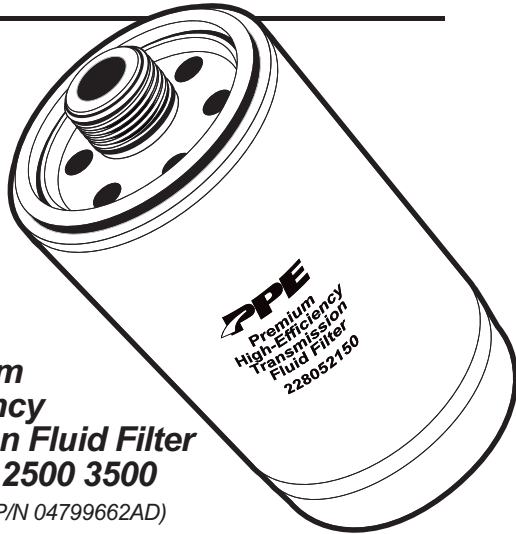
Start engine. Check for leaks.

This completes the PPE Pan installation.

Refer to the manufacturer's recommendations for additional procedures relating to the transmission.



UPGRADE YOUR FILTER



**PPE Premium
High-Efficiency
Transmission Fluid Filter
for the RAM 2500 3500
68RFE** (Mopar P/N 04799662AD)

PPE Part Number: 228052150

Features:

- *Extended filter cup houses 57% more media than OEM*
- *178 square inches of specially engineered 10 micron media*
- *81% larger passages for higher flow*
- *Powerful, integrated internal Neodymium magnet with retainer*
- *Steel adapter*
- *Spring loaded O-ring sealed silicone anti-drain-back valve*
- *Perforated metal center tube provides core-strength for filter media*
- *Compatible with conventional and synthetic trans fluid*

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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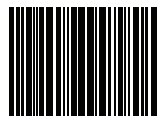
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