

## No Limit Billet 6.7 Oil Pan

Step 1: Start by placing a drain pan under the oil pan and you can begin to drain the oil. You should drain around 13 quarts.

Step 2: With the Oil drained you can now start to remove the pan, you are going to need to remove all 15 10mm bolts. Now 11-12 trucks are equipped with a Plastic pan with an O-ring, if you have a 13+ truck the pan will also be held on with black silicone and it will require a scraper or something to help break that bond.

Step 3: Once you have the factory pan removed you are going to need to prep the surface and make sure there is not debris or gasket material leftover that could cause a potential leak. You are also going to want to clean the bolt holes of any oil or debris that would hinder proper installation.

Step 4: You can now begin to install the No Limit Oil Pan with the supplied hardware be sure to use the blue lock tight supplied in the hardware bag, you only need a dab on the end of the bolt. When installing the bolts, you will want to start with the middle bolt in the front of the pan and snug them up in a star pattern. Once all the bolts are in you will want to go back around and torque them to 8 ft. lbs. (You will notice our pan only requires 14 bolts where the factory used 15)

Step 5: With pan installed you can now install both 14mm Hex Head plugs in the -12 drain holes and can start filling your truck back up with new oil. (With Pan Installed Truck Will Take 16 Quarts or 4 Gal)