

# Installation Instructions

## K5256A

### 2013 Dodge 6.7L 5" D.P.F Back Alum.

Tools needed: 9/16" end wrench or socket, 7/16" deep socket, hacksaw or sawzall, aerosol lubricant.  
**(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)**  
**(Check local laws concerning exhaust modifications)**



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#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle. Remove the band clamp that holds the stock system to the diesel particulate filter by loosening the bolt and gently prying the clamp loose.
- 2) Separate the system from behind the diesel particulate filter.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old system by bringing the entire section forward and turning counter clockwise so that the tailpipe section will clear the rear axle. (It may be necessary to cut the stock system behind the muffler for removal.)

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Attach the adapter behind the diesel particulate filter with the 4" clamp making sure it slides past the alignment pin and locks in place.
- 2) Hang the first section tail pipe from the stock muffler rubber mounts using hanger #445064.
- 3) Hang the second section tailpipe from the stock rubber mount using the weld on hanger.
- 4) Use a bare clamp (#444003) to connect the two tailpipes, tighten only enough to hold position.
- 5) Measure between the outlet of the adapter and the inlet of the first section tailpipe. Add 5" to this measurement for the slip-joints and cut the intermediate pipe (#405040) to fit.
- 6) Install the intermediate pipe between the adapter and the 1<sup>st</sup> section tailpipe with a clamp at the front and the rear.
- 7) Starting at the adapter, align and tighten all the pipes and clamps. Start the engine and check for leaks.