

Installation Instructions

K4102A

1994-2000 Chevy 6.5L 2500/3500 Kit

Tools needed: 9/16" end wrench, 9/16" deep socket, 7/16" deep socket, hacksaw or sawzall, aerosol lubricant.
(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)



Removal of Original System

- 1) Start under the hood. Reach under the air filter boot with a 7/16" deep socket and remove the band clamp that holds the stock down pipe to the turbo by loosening the nut on the "T" bolt and prying the clamp loose at the three pinch points. Save this clamp for reuse.
- 2) Cut the original pipe just after the muffler.
- 3) Spray the stock hangers with aerosol lubricant and pry the rubber mounts from the system. Leave the rubber mounts attached to the truck for reuse.
- 4) Remove the stock exhaust system.

Installation of New Performance System

(Recommended Procedure: Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Install the new down pipe with the stock turbo clamp, and support it with the down pipe hanger clamp.
- 2) Install the corresponding intermediate pipe onto the ball end of the down pipe. Rotate it to clear the frame cross members.
- 3) Hang the muffler in the stock location, using the hanger clamp at the rear of the muffler.
- 4) Install the first tailpipe into the muffler outlet and rotate it to pass by the shock but be centered over the axle.
- 5) Install the second tail pipe on to the outlet of the first tail pipe with a clamp. Rotate as needed to level the outlet behind the rear tire. Attach the hanger clamp in the stock rubber.
- 6) Measure between the outlet of the intermediate pipe and the inlet of the muffler and add 5" to this measurement. Cut the 48" straight pipe to the measurement and install it using bare clamps.
- 7) Starting at the turbo, align and tighten all the pipes and clamps. Start the engine and check for leaks.