



21207 07-10 GMC SIERRA HD

# **2007-10 GMC SIERRA HD**BILLET OVERLAY W/LOGO CUT OUT

#### **Recommended Tools:**

Phillips & Slotted Screwdrivers 5/16" & 10mm Socket & Ratchet

#### Parts List / Hardware:

- 1 Billet Insert
- 6 6-32 x 2 Machine Screws
- 6 6-32 Nylon Lock Nuts
- 6 #10 Flat Washers

6 2" J Hook Brackets

## Read and understand instructions before attempting installation

### Step 1

Test fit the grille into the opening. Remove plastic rivets securing the radiator cover; on top of the grille. Now remove the four 10mm bolts along the top of the grille. The grille has six metal clips that clip into the core support (2); two behind the GMC logo and four along the bottom. Pull the grille forward; use a slotted screwdriver to release the clips and remove the grille. If a bumper grille is to be installed, install at this time.



## Step 2

Insert a 2" machine screw into the tabs facing the front of the grille. Place a J hook on each screw; hand thread a nylon lock nut on each screw (1). Center the grille over the factory shell. Wrap the hooks around the rear edge of the factory grille. Tighten the hardware until the grille is held firmly in place.

Thank you for purchasing a T-Rex Billet Grille. 6/21/07