

INSTALLATION INSTRUCTIONS

SUBJECT: TURBO DRAIN TUBE KIT FOR 1994-2002 5.9L CUMMINS WITH HX35/HY35 TURBOCHARGERS

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FITMENT: 1994-2002 5.9L Cummins Equipped Dodge Ram 2500/3500 Pickup Trucks

KIT P/N: FPE-CTDT-HX35-KIT

EST INSTALL TIME: 30 minutes

TOOLS REQUIRED: 10mm socket or wrench, Needle nose pliers, flat head screwdriver.

FITMENT: Direct replacement for Cummins P/N 3918585 and 3946300

KIT CONTENTS:

Item #	Description	Qty
1	Turbo drain nipple and hose w/ integrated sealing o-ring	1
2	Hose clamp	1
3	M8x1.25x20 bolts	2



PROCEDURE:

STEP 1: Remove the two hose clamps retaining the OE drain tube hose coupler.

STEP 2: Remove the two bolts retaining the OE drain tube using a 10mm wrench or socket. Remove the coupler from the turbocharger housing.

STEP 3: Clean the mating surface on the turbocharger housing to ensure a proper seal of the new tube coupler. Inspect the sealing o-ring on your new Fleece Performance drain tube and ensure that it is properly seated. Do not use any additional gaskets or sealing compounds.

STEP 4: Install the new coupler to the turbocharger housing using the two included bolts. Use a 10mm socket or wrench. Torque to 18 ft-lbs.

STEP 5: Place the included hose clamp around the lower end of the drain tube. Install the lower end of the drain tube onto the drain fitting leading into the engine block. Tighten the hose clamp.

STEP 6: Start the vehicle and check for leaks.

