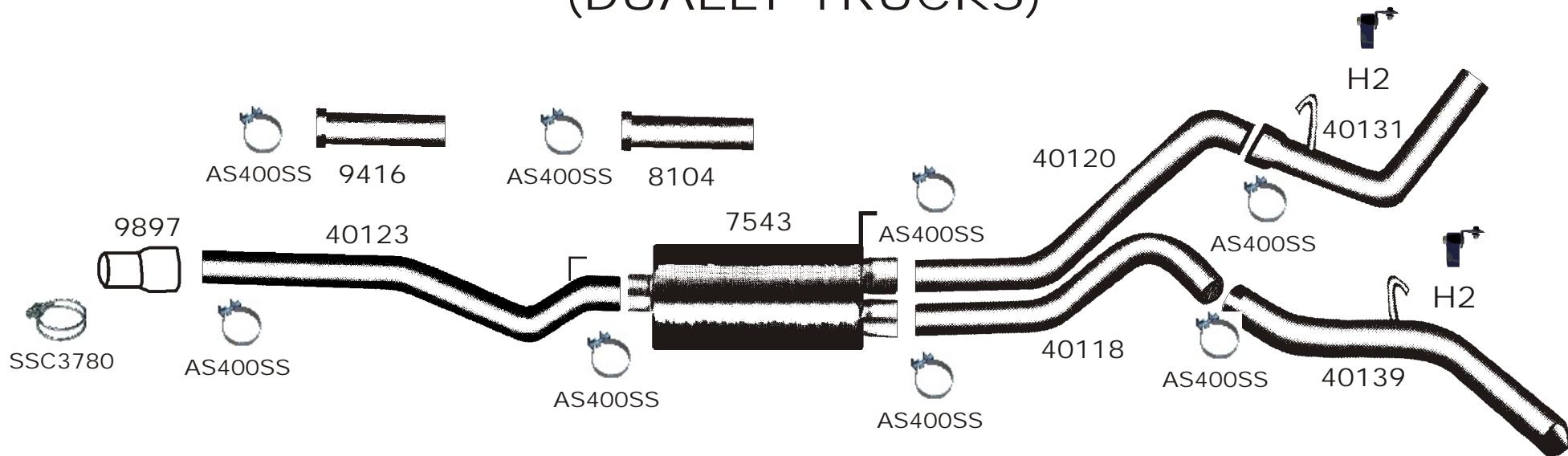


SS727

01-06 GM DURAMAX 6.6L 4" CAT BACK DUAL
(DUALLY TRUCKS)



- 1-9897 1-SSC3780
- 1-40123 8-AS400SS
- 1-7543 2-H2
- 1-40118 1-8104
- 1-40139 1-9416
- 1-40120
- 1-40131

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #SS727
2001 -2007 GM 4" CAT BACK DUAL SYSTEM
(DUALLY TRUCKS)**

REMOVAL OF ORIGINAL SYSTEM

1. Remove clamp on rear of converter.
2. Cut pipe at the front of muffler. Spray hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory muffler and tail pipe.
3. Remove exhaust pipe from rear of converter. (**Note: you may have to work pipe up and down and warm the connection with a torch to get the pipe off of converter**).

INSTALLATION INSTRUCTIONS

1. Install converter adapter #9897 on the back of the converter, be sure to install and tighten clamp. (**Note: you will have to tap in or remove the alignment pin on the side of the converter nipple**).
2. Temporarily hang muffler in factory rubber hanger. You will need to support the front of the muffler so that the muffler is level with the truck frame and hanging straight with rubber hanger.
3. Now that the muffler is supported and level with truck frame, install part #40123. (**Note: install hanger into factory rubber hanger**). Put on the clamp and snug it down so it will hold the pipe but the pipe can still be moved with some effort.
 - For Crew Cab Short Box wheelbase, pipe #9416 will be needed.
 - For Crew Cab Long Box wheel bases, pipe# 9416 and #8104 will be needed.
4. Install tail pipe #40120 into right side outlet of muffler and right side of truck.
5. Install tail pipe #40131 onto pipe #40120. (**Note: hanger is bolted from inside the frame using is bolted from inside the frame using factory hole in the frame above the hanger on pipe #40131**).
6. Install pipe #40118 into left outlet of muffler.
7. Install tail pipe #40139 onto pipe # 40118. (**Note: the hanger is bolted from inside the frame using the factory hole in frame above the hanger on pipe # 40139**).
8. Install all clamps on tail pipes. Snug the clamps down so they will hold the pipe but the pipe can still be moved with some effort.
9. **Check for clearances, i.e. brake lines may have to be moved, or e-brake cables as well as axle vent tube.** Also check to make sure that the exit of the tail pipes is level with truck.
10. Starting with clamp on front of muffler, tighten all the clamps.

Note: A small tack with a mig welder should be applied to the clamped connections of pipe for added security. DO NOT WELD CLAMPS.

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