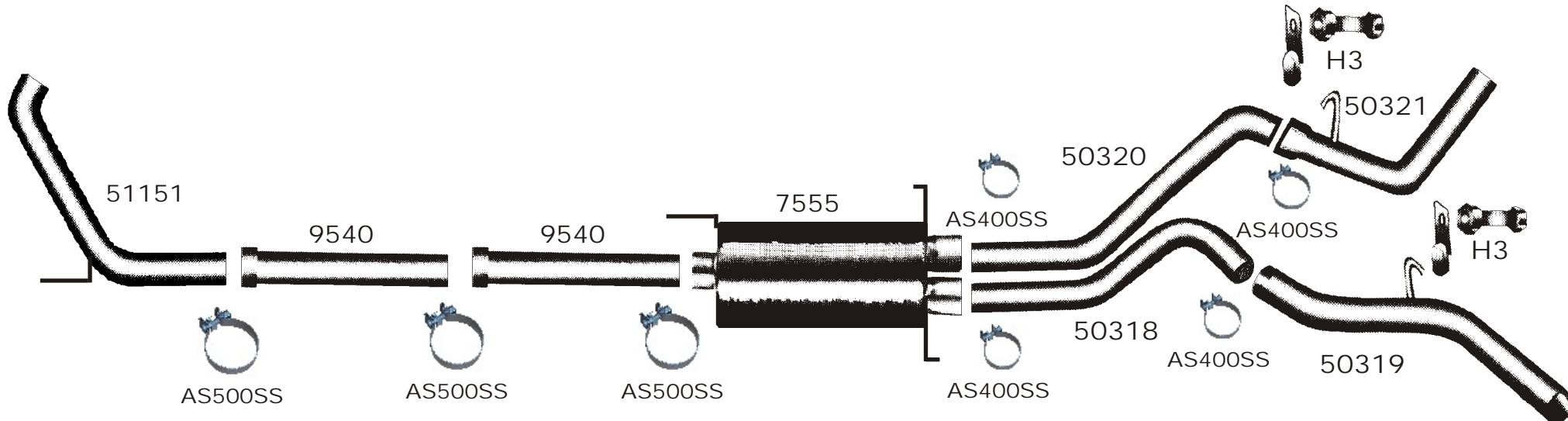


RACE
APPLICATION
ONLY

SS719

04.5 - 07 DODGE 5.9LHO 600 5" - 4" DUAL WITH HANGERS



- 1-51151
- 2-9540
- 1-7555
- 1-50318
- 1-50319
- 1-50320
- 1-50321
- 3-AS500SS
- 4-AS400SS
- 2-H3

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #SS719
2004 1/2 -2007 DODGE, 5"-4" DUAL**

NOTE: This system will NOT work on vehicles equipped with Brake proportional valve.

REMOVAL OF ORIGINAL SYSTEM

1. Starting at turbo, remove the band clamp from the down pipe at the turbo. Loosen the bolt enough to unlatch, and then pry the clamp away from flange at three spots with a flat-head screwdriver. Remove clamp. (**Note: keep the stock back clamp as it will be used with the new system**).
2. Cut the exhaust in two places. First the down pipe next to the transmission, and second in front of the muffler. Spray the hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory exhaust. (**Note: a sawzall or hacksaw is the preferred method of cutting exhaust**).

INSTALLATION INSTRUCTIONS

1. Install pipe #51151 using stock turbo band clamp. Snug the clamp down so it will hold pipe but pipe can still be moved with some effort. Be sure to insert rod into hanger.
2. Install one of the #9540 pipes on end of pipe# 51151.
3. Temporarily hang muffler in factory rubber hangers. Measure from the front connection of muffler to end of pipe #9540 this is the cut length of the 2nd #9540 pipe. (**Note: be sure to allow for tubing connections approx. 5" also making sure to cut from the non-expanded end of pipe**).
4. Install the 2nd #9540 pipe.
5. Install muffler on factory rubber hangers slipping front connection onto rear of the 2nd #9540 pipe.
6. Install tail pipe #50320 into right outlet of muffler.
7. Install tail pipe #50321 onto end of #50320. (**Note: the hanger is bolted from inside the frame using the factory hole in frame above the hanger on pipe #50321**).
8. Install pipe #50318 into left outlet of muffler.
9. Install tail pipe #50319 on to end of #50318. (**Note: the hanger is bolted from inside the frame using the factory hole in frame above the hanger on pipe #50319**).
10. Install all clamps. Snug the clamps down so they will hold the pipes but the pipes can still be moved with some effort.
11. **Check for clearances, i.e. brake lines may have to be moved, or e-brake cables as well as axle vent tube**, also check to make sure that the exit of tail pipes are level with truck.
12. Starting at #51151, tighten the turbo band clamp. Starting at the front clamp work your way to the back connection on right side of truck. Now tighten the left side.

Note: a mig weld should be applied to clamp connections for added security. DO NOT WELD CLAMPS.

Note: Converter equipped trucks need a #9500 universal converter adapter kit.