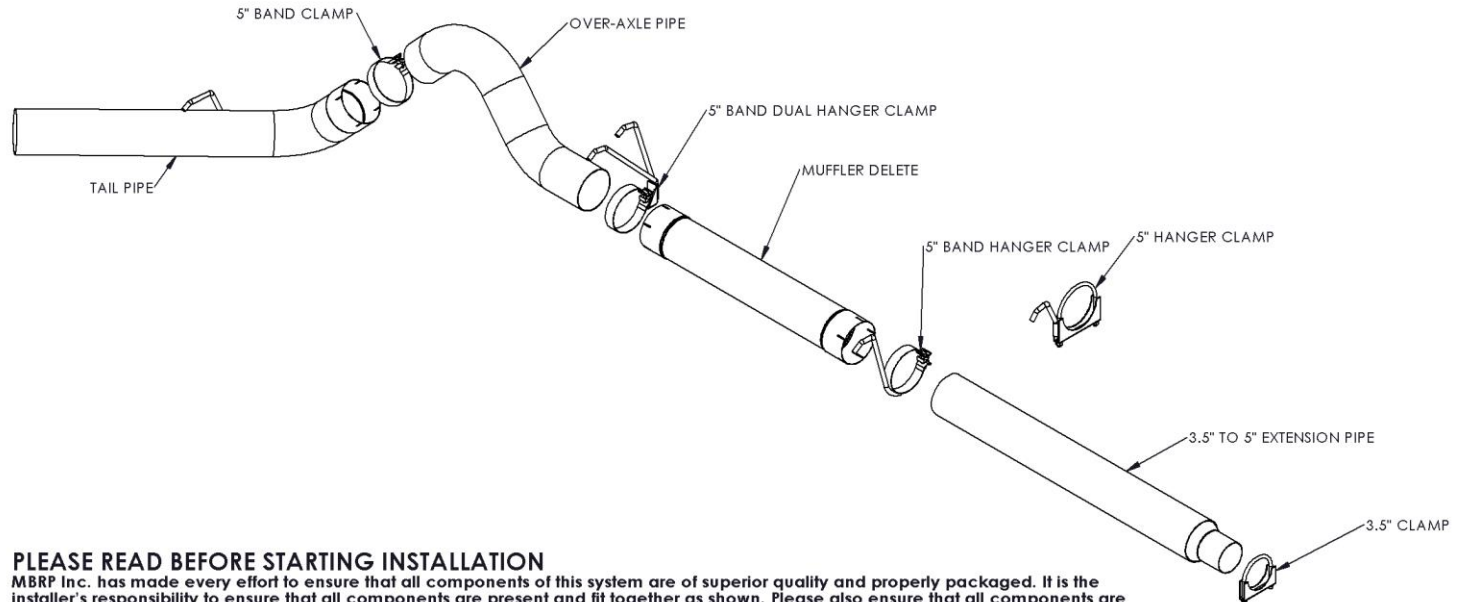


S62260PLM

03-07 FORD F250/F350 6.0L POWERSTROKE, CAT BACK, EC/CC, 5" SINGLE SIDE

MBRP
INC.
PERFORMANCE EXHAUST

June 29, 2017



PLEASE READ BEFORE STARTING INSTALLATION

MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

1. Loosen the nut on the band clamp located behind the catalytic converter using a 15mm wrench or socket.
2. Remove the muffler and tail pipe from the OEM rubber hangers. On 03-04 trucks remove bottom shock bolt of the passenger side shock to remove the system in one piece. **This is not required on 05 and newer models.** Separate the stock exhaust at the slip joint located behind the catalytic converter and remove the muffler and tail pipe from under the truck. **Re-install the bottom shock bolt.**
3. Using a 15mm wrench or socket, **loosen** the two nuts holding the catalytic converter inlet flange together.
4. Remove the spare tire. You may not be able to reinstall your spare tire after the installation of this exhaust system.

Installation of MBRP Inc. Performance Exhaust:

1. Install the **3.5" to 5" Extension Pipe** over the OEM pipe behind the **Catalytic Converter**. The **Extension Pipe** is pre-cut to fit a Crew Cab Long Bed truck. For Super Cab Long Bed trucks the **Extension Pipe** needs to be cut to a length of 29". For Crew Cab Short Bed trucks the **Extension Pipe** needs to be cut to a length of 27.5". For Super Cab Short Bed trucks the **Extension Pipe** needs to be cut to a length of 13". For the Regular Cab Long Bed the **Extension Pipe** needs to be cut to a length of 8".
2. Install the **5" Band Hanger Clamp** into the OEM rubber hanger located on the frame beside the inlet of the **Muffler Delete**.
3. Install the **Muffler Delete** over the **Extension Pipe**.
4. Install the **5" Band Dual Hanger Clamp** into the two OEM rubber hangers located above the outlet of the **Muffler Delete**.
5. Install the **Over Axle Pipe** from the rear of the truck, over the axle and attach to the outlet of the **Muffler Delete**.
6. Install the **Tail Pipe** onto the **Over Axle Pipe** using the **5" Band Clamp**. Insert the hanger into the OEM hanger to complete.
7. The shortest 5" Hanger Clamp is only required for installations on crew cab trucks. Adjust the Tail Pipe and check along the whole length of the exhaust system.
8. Ensure there is adequate clearance around everything including the fuel, brake lines and any wiring. If there is any interference detected, relocate or adjust. Tighten all connections.
8. If a tip has been purchased, install and adjust to suit. Tighten the lock bolt located on the **Tip**. **A Tip is not included with this kit.** Tips may be purchased separately, check with your dealer.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.