

INSTALLATION INSTRUCTIONS

PRODUCT: FLEECE PERFORMANCE STAINLESS STEEL TURBO STUD KIT

FPE-2020-43
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FITMENT: S-300/S-400 Turbo flanges (maximum flange thickness of 3/8")

INSTRUCTIONS FOR: FPE-34856

KIT CONTENTS:

Item	Description	Qty
1	M10 Stud with 4mm allen socket	4
2	12 point nut	4



- 1) Use a small amount of anti-seize on the threaded side of the stud that will be run into the exhaust manifold. Run each stud in by hand into the head. Gently snug each stud to the bottom of the bore with a 4mm allen wrench. **DO NOT OVERTIGHTEN.**
- 2) Use a small amount of anti-seize on the exposed threads that will be in contact with the nut. Install the gasket and turbo.
- 3) Install the 12-point nuts and torque the nuts to 40 ft-lbs.
- 4) Assemble the engine for operation and run it through a heat cycle. While still hot, check and re-torque each nut to 40 ft-lbs.