

RACE
APPLICATION
ONLY

877

**2011-2017 FORD F350/450/550 POWERSTROKE 6.7L
CAB AND CHASSIS VEHICLES ONLY (REAR CENTER MOUNTED FUEL TANK)
4" DOWNPIPE BACK SYSTEM**



- ☐ 1-31112NB(3-3)
- ☐ 1-31113NB(4-4)
- ☐ 1-6185
- ☐ 1-31125
- ☐ 1-31117(3-4)

- ☐ 5-LJ400
- ☐ 1-40054(1-3)

2- 7/16 x 2 3/4" FT Bolt
2- 7/16 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY:_____

KIT #877
2011-2017 FORD F350/450/550
POWERSTROKE 6.7L CAB AND
CHASSIS ONLY(REAR CENTER
MOUNTED FUEL TANK)
4" DOWNPIPE BACK SINGLE SYSTEM

Warning:

*This system is designed for **off-road use only**.
May also void manufacturer's warranty.
Allow the truck's exhaust system to cool before
removal. Always practice safe work habits, i.e. jack
stands, gloves, safety glasses etc.*

Notes:

***FLO~PRO** Performance Exhaust Systems are
designed to fit stock trucks with OEM hitches,
tires, wheels, and spare sizes. Any
suspension lifts or other variations may
require modification of the new exhaust
system for proper fit and finish.*

*Place clamps on connections before installing
pipes. **Do not** tighten clamps until the
complete system is in place. Snug clamp
down so it will hold the pipe but pipe can still
be moved.*

*WD40 or equal will make removal of hangers
easier. A small tack with a mig welder is
recommended on all clamp connections.*

1. Removal of OEM Exhaust Systems. Starting
at the flanged end of down pipe unbolt the
flange connection and all clamps from the rear of
particulate filter to tail pipe. Remove the
metal hangers from OE rubber hangers and all
line/sensors from particulate filter. Remove
the OE system from truck. Removal of tailpipe



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



section will be easier with rear wheels hanging
freely if cutting tailpipe is not wanted.

2. Install 31112NB pipe by loosely tightening
the flanges together at end of downpipe.



3. Next, install 31113NB pipe, extension pipe
(Will need to be trimmed depending on
wheelbase) and muffler.



4. Install tailpipes placing metal hangers into
OE rubber mounts. Place clamps on all
connections.



5. With the pipes mounted loosely, adjust the
new Flo-Pro system for clearance and
appearance. Evenly tighten all clamps starting
with the front flange connection working your
way to the back.

www.flopro.com

Technical Support: 1 800 762 4286 or email, techsupport@flopro.com