

RACE
APPLICATION
ONLY

867

08-10 FORD F350/450/550 POWERSTROKE 6.4L 4" CAB & CHASSIS SYSTEM

WILL ONLY FIT ON VEHICLES EQUIPPED WITH CENTER MOUNTED
REAR FUEL TANK



- 1-30812NB
- 1-30813NB
- 1-6185
- 1-30825
- 1-30827

- 5-LJ400
- 1-CH68
- 1-40054

2- 7/16 x 2 1/2" FT Bolt
2- 7/16 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



KIT #832NB

2008 FORD F250/F350 POWERSTROKE 6.4L 4" DOWNPIPE BACK SINGLE SYSTEM

Warning:

*This system is designed for **race use only**. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.*

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

*Place clamps on connections before installing pipes. **Do not** tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.*

WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

1. Removal of OEM Exhaust Systems. Starting at the flanged end of down pipe unbolt the flange connection and all clamps from the rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers and line/sensors from particulate filter. Remove the OE system from truck. Removal of tailpipe section will be easier with rear wheels hanging freely if cutting tailpipe is not wanted.



2. Install pipe with flange by placing welded metal hanger into OE rubber hanger and loosely tighten flanges together. Install 30813NB pipe and extension pipes depending on wheelbase. You may need to remove lines/sensors from OEM system or ty-strap them to the frame (follow tuner manufacturer's recommendations)



3. Install muffler by placing clamp hanger supplied over the inlet of muffler and place into OE rubber hanger.



4. Install tailpipes placing metal hangers into OE rubber hangers. Place clamps on all connections.

5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.