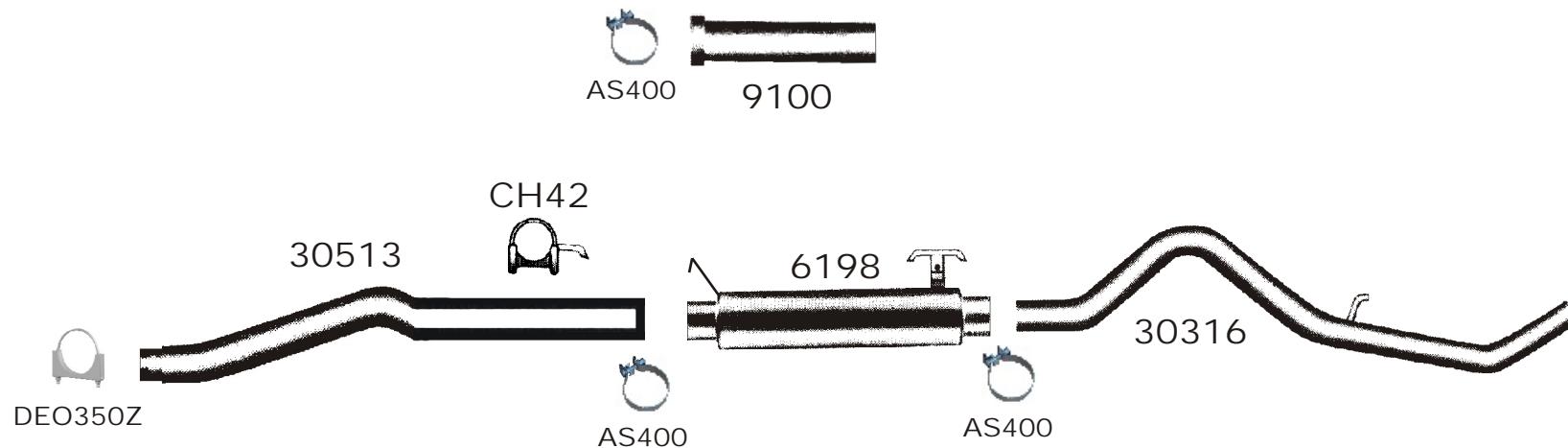


# 825

03-07 FORD 6.0L 4" CAT BACK SINGLE WITH HANGERS



- 1-30513
- 1-6198
- 1-30316
- 1-CH42
- 1-DEO350Z
- 3-AS400
- 1-9100

***FLO~PRO***  
**PERFORMANCE EXHAUST**

PICKED BY: \_\_\_\_\_



**WARNING: BEFORE YOU BEGIN, VERIFY  
THAT YOU RECEIVED THE RIGHT KIT &  
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #825  
2003-2007 FORD 6.0L CAT BACK 4" SINGLE**

## **REMOVAL OF ORIGINAL SYSTEM**

1. Remove clamp on rear of converter.
2. Cut pipe at the front of muffler. Spray hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory muffler and tail pipe.
3. Remove exhaust pipe from rear of converter. **(Note: you may have to work pipe up and down and warm the connection with a torch to get the pipe off of converter).**

**Note: you will have to tap in or remove the alignment pin on the side of the converter outlet.**

## **INSTALLATION INSTRUCTIONS**

1. Temporarily hang muffler in factory rubber hangers. Then measure from the rear of converter to the front connection of muffler. This is cut length of pipe # 30513. **For Crew Cab Long Box & Dually wheel bases, pipe #9100 will be needed (Note: be sure to allow for tubing connections approx. 4". Make sure to cut from the non-reduced end of pipe).**
2. Install pipe #30513. Install the clamp hanger #CH-42 into factory rubber hanger. Snug down the clamp hanger. **(Do not fully tighten).**
3. Install muffler on factory rubber hangers slipping front connection onto rear of pipe #30513.
4. Install tail pipe #30316 into outlet of muffler and hang on factory rubber hanger.
5. Install all clamps. Snug the clamps down so they will hold the pipes and muffler but the pipes and muffler can still be moved with some effort.
6. **Check for clearances, i.e., brake lines may have to be moved, or e-brake cables as well as axle vent tube.** Also check to make sure that the exit of tail pipe is level with truck.
7. Starting at rear of converter, tighten clamps working your way to the back connection of the truck. **(Note: be sure to tighten clamp hanger as well).**

**Note: a mig weld should be applied to clamp connections for added security. DO NOT WELD CLAMPS.**