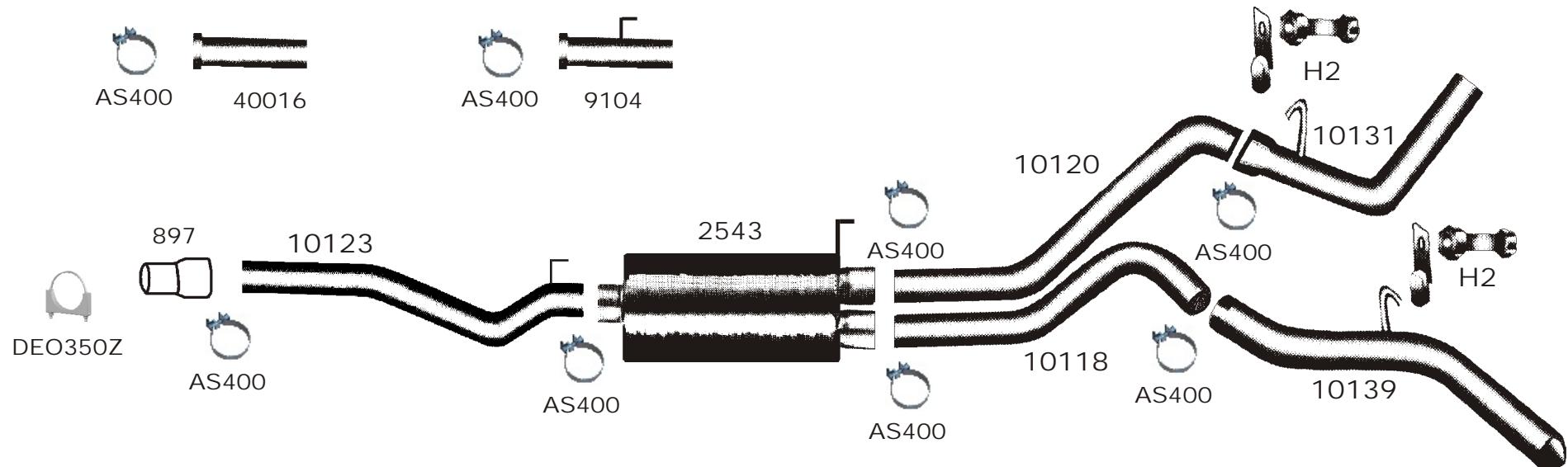


727

01-07 GM DURAMAX 6.6L 4" CAT BACK DUAL WITH HANGERS
(DUALLY TRUCKS)



- 1-897
- 1-10123
- 1-2543
- 1-10118
- 1-10139
- 1-10120
- 1-10131
- 1-DEO350Z
- 8-AS400
- 2-H2
- 1-9104
- 1-40016

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #727
2001 -2007 GM 4" CAT BACK DUAL SYSTEM
(DUALLY TRUCKS)**

REMOVAL OF ORIGINAL SYSTEM

1. Remove clamp on rear of converter.
2. Cut pipe at the front of muffler. Spray hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory muffler and tail pipe.
3. Remove exhaust pipe from rear of converter. (**Note: you may have to work pipe up and down and warm the connection with a torch to get the pipe off of converter**).

INSTALLATION INSTRUCTIONS

1. Install converter adapter #897 on the back of the converter, be sure to install and tighten clamp. (**Note: you will have to tap in or remove the alignment pin on the side of the converter nipple**).
2. Temporarily hang muffler in factory rubber hanger. You will need to support the front of the muffler so that the muffler is level with the truck frame and hanging straight with rubber hanger.
3. Now that the muffler is supported and level with truck frame, install part #10123. (**Note: install hanger into factory rubber hanger**). Put on the clamp and snug it down so it will hold the pipe but the pipe can still be moved with some effort.
 - For Crew Cab Short Box wheelbase, pipe #40016 will be needed.
 - For Crew Cab Long Box wheel bases, pipe# 40016 and #9104 will be needed.
4. Install muffler on factory rubber hanger. Slip inlet over rear of pipe #10123, place clamp on inlet, snug the clamp down so it will hold muffler but the pipe can still be moved with some effort.
5. Install pipe #10123 into rear of converter adapter #897 and front of part#9104. (**Note: install hanger into factory rubber hanger**). Put on the clamps and snug the clamps down so it will hold pipe but the pipe can still be moved with some effort.
6. Install tail pipe #10120 into right side outlet of muffler and right side of truck.
7. Install tail pipe #10131 onto pipe #10120. (**Note: hanger is bolted from inside the frame using is bolted from inside the frame using factory hole in the frame above the hanger on pipe #10131**).
8. Install pipe #10118 into left outlet of muffler.
9. Install tail pipe #10139 onto pipe # 10118. (**Note: the hanger is bolted from inside the frame using the factory hole in frame above the hanger on pipe # 10139**).
10. Install all clamps on tail pipes. Snug the clamps down so they will hold the pipe but the pipe can still be moved with some effort.
11. **Check for clearances, i.e. brake lines may have to be moved, or e-brake cables as well as axle vent tube.** Also check to make sure that the exit of the tail pipes is level with truck.
12. Starting with clamp on front of muffler, tighten all the clamps.

Note: A small tack with a mig welder should be applied to the clamped connections of pipe for added security. DO NOT WELD CLAMPS.

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