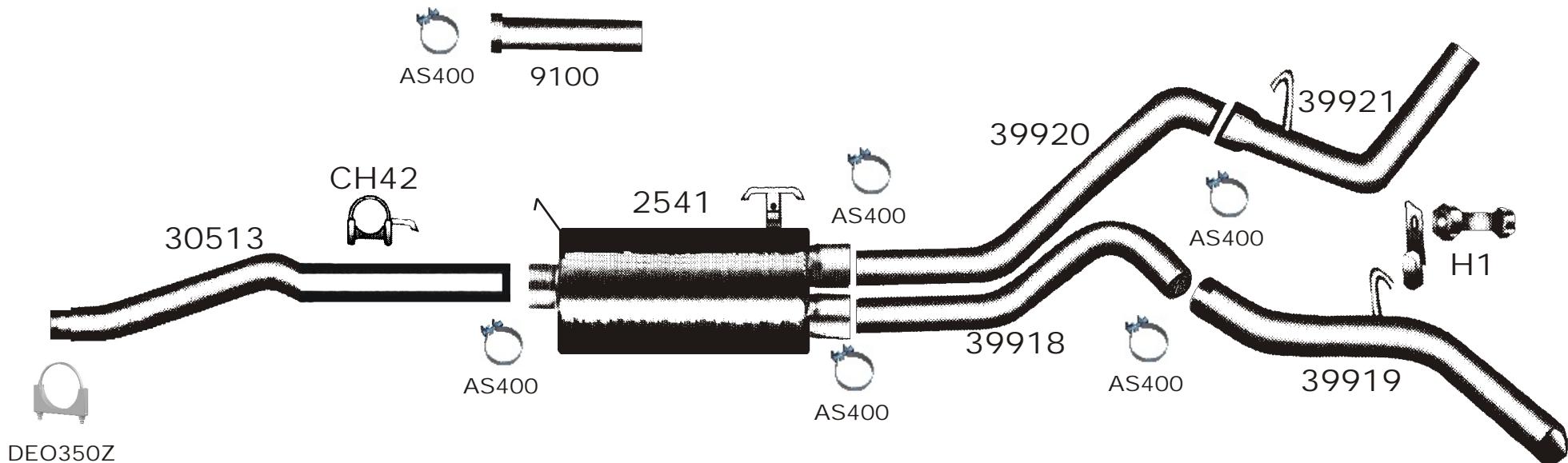


706

03-04 FORD 6.0L 4" CAT-BACK DUAL WITH HANGERS



- 1-30513
- 1-CH42
- 1-2541
- 1-DEO350Z
- 1-39918
- 6-AS400
- 1-39919
- 1-H1
- 1-39920
- 1-9100
- 1-39921

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #706
2003-2004 FORD 6.0L CAT. BACK, 4" DUAL**

REMOVAL OF ORIGINAL SYSTEM

1. Remove clamp on rear of converter.
2. Cut pipe at the front of muffler. Spray hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory muffler and tail pipe.
3. Remove exhaust pipe from rear of converter. (**Note: you may have to work pipe up and down and warm the connection with a torch to get the pipe off of converter**). You may have to remove alignment pin or tap with hammer until pin is flush with outlet of converter.

INSTALLATION INSTRUCTIONS

1. Temporarily hang muffler in factory rubber hangers. Measure from rear of converter to the front connection of muffler this is the cut length of pipe #30513. **For Crew Cab Long Box wheel bases, pipe# 9100 will be needed (Note: be sure to allow for tubing connections approx. 4")**. Make sure to cut from the non-expanded end of pipe.
2. Install pipe #30513; then install the clamp hanger #CH-42 into factory rubber hanger. Snug down the clamp hanger. (**Do not fully tighten**).
3. Install muffler on factory rubber hanger slipping front connection onto rear of pipe #30513. (**Note: outlets of muffler are at an angle**).
4. Install tail pipe #39920 into lower right outlet of muffler using the factory hanger.
5. Install tail pipe #39921 onto end of pipe #39920.
6. Install pipe #39918 into upper left outlet of muffler.
7. Install tail pipe #39919 onto end of pipe #39918. (**Note: the hanger is bolted from inside the frame using the factory hole in from above the hanger on pipe #39919**).
8. Install all clamps. Snug the clamps down so they will hold the pipes but the pipe can still be moved with some effort.
9. **Check for clearances, i.e., brake lines may have to be moved, or e-brake cables as well as axle vent tube**. Also check to make sure that the exit of tail pipes is level with truck.
10. Starting at rear of converter, tighten clamps working your way to the back connection on the right side of truck. (**Note: be sure to tighten clamp hanger as well**). Now tighten the left side.

(Note: a mig weld should be applied to clamp connections for added security). DO NOT WELD CLAMPS.