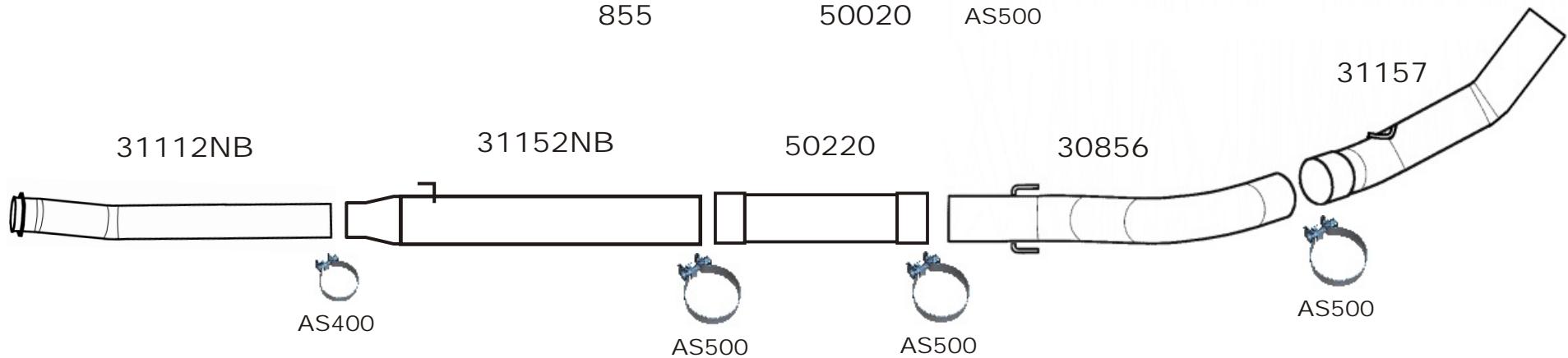
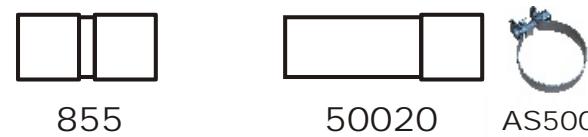


RACE
APPLICATION
ONLY

653NB

2011 FORD F250/F350 POWERSTROKE 6.7L
5" DOWNPIPE BACK SINGLE SYSTEM



- 1-31112NB
- 1-31152NB
- 1-50220
- 1-30856
- 1-31157
- 1-50020
- 4-AS500
- 1-AS400
- 1-855

2- 7/16 x 2 1/2" FT Bolt
2- 7/16 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



KIT #653NB

**2011 FORD F250/F350 POWERSTROKE
6.7L
5" DOWNPIPE BACK SINGLE SYSTEM**

Warning:

This system is designed for **race use only**. May also void manufacturer's warranty.
Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Place clamps on connections before installing pipes. Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

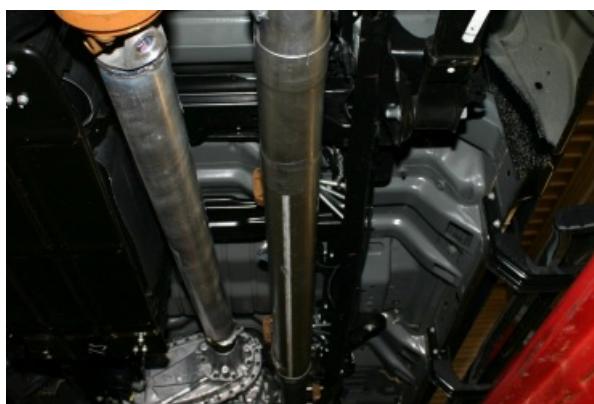
1. Removal of OEM Exhaust Systems. Starting at the flanged end of down pipe unbolt the flange connection and all clamps from the rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers and all line/sensors from particulate filter. Remove the OE system from truck. Removal of tailpipe section will be easier with rear wheels hanging freely if cutting tailpipe is not wanted.

WARNING: BEFORE YOU BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE

2. Install 31112NB pipe by loosely tightening the flanges together at end of downpipe.



3. Next, install 31152NB pipe, extension pipe (for Crew Cab Long Box) and muffler delete pipe. You can use a stand to support the muffler delete pipe in place. For SC/SB use 855 adaptor only (No extensions needed)



4. Install over the axle pipe and tailpipe placing metal hangers into OE rubber mounts.



5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.