RACE APPLICATION ONLY

641

2010 DODGE RAM 2500/3500 6.7L
5" DPF BACK SINGLE SYSTEM

- ☐ 1-899
- ☐ 1-21056
- ☐ 1-21057
- ☐ 1-506014RAC
- ☐ 3-LJ500
- ☐ 1-LJ400

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY:_____

WARNING: BEFORE YOU BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE

KIT #641
2010-2012 DODGE RAM 2500/3500
5" DPF BACK SINGLE SYSTEM

Warning:
Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:
FLO~PRO *Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.*

Do not *tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.*

WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

1. Remove factory muffler and tailpipe assembly just in front of rear axle leaving the factory extension in place

2. Using a die grinder or cut off wheel, remove factory centering pin from factory extension pipe

3. Install adaptor pipe 899(4"ID--5"ID) to factory extension pipe. **(Note: Place clamps on connections before installing pipes)**

4. Install over the axle pipe 21256 using the factory hanger

5. Install tailpipe 21057 onto 21256 and into factory location.

6. With the adaptor and tailpipes mounted loosely, adjust the system for clearance and appearance. Evenly tighten all the clamps starting at the front and working towards the back.

7. Install supplied vented tip to finish off the system

Note: A mig weld should be applied to clamp connections for added security.
DO NOT WELD CLAMPS

Tech Support: 1-800-762-4286 or e-mail: techsupport@flopro.com
www.flopro.com