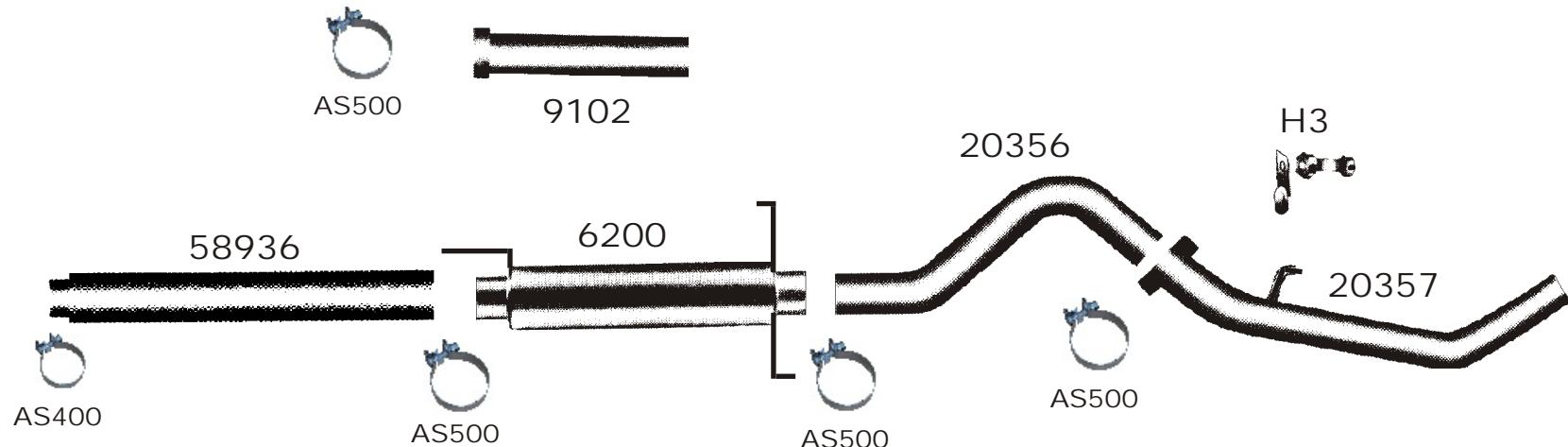


RACE
APPLICATION
ONLY

618

04.5 - 07 DODGE 5.9LHO 600 5" CAT BACK SYSTEM



- 1-20356
- 1-20357
- 1-6200
- 1-58936
- 1-9102
- 1-AS400
- 4-AS500
- 1-H3

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #618
2004 1/2-2007 DODGE, 5" CAT BACK SYSTEM**

REMOVAL OF ORIGINAL SYSTEM

1. Starting at cat, remove the band clamp from the exhaust pipe at rear of cat.
2. Spray the hangers with WD-40 or Loosen-All and then pry hanger from the rubber and remove the factory exhaust. Move muffler up and down to loosen exhaust pipe from cat. Pull system off of the cat.

INSTALLATION INSTRUCTIONS

1. Make sure to place the clamps on all connections before installation of pipes and mufflers.
2. Temporarily hang muffler in factory rubber hangers. Measure from the front connection of muffler to end of cat, this is the cut length of pipe #58936. **For longer wheel bases, part# 9102 will be needed. (Note: be sure to allow for tubing connections, approx. 5" also make sure to cut from the non-expanded end of pipe).**
3. Install pipe #58936.
4. Install muffler on factory rubber hangers slipping front connection on to rear of pipe #58936 or 9102.
5. Install pipe #20356 into rear connection of muffler.
6. Install tail pipe # 20357 (**Note: hanger is bolted from inside the frame using the factory hole in the frame above the hanger on pipe #20357**).
7. Snug all the clamps down so they will hold the pipe but the pipe can still be moved with some effort. **Check for clearance, i.e. brake lines may have to be moved or e-brake cables as well as axle vent tubes**, also check that the exit of tail pipe is level with the truck.
8. Starting at pipe #58936, tighten clamp. Work your way to the back connection, tightening clamps as you go. (**Note: a mig weld should be applied to the clamped connections of pipe for added security. DO NOT WELD CLAMPS.**

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