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# Intercooler Tube Installation Instructions: 04.5-05 GM Duramax Intercooler Tube Upgrade V8-6.6L (td) LLY

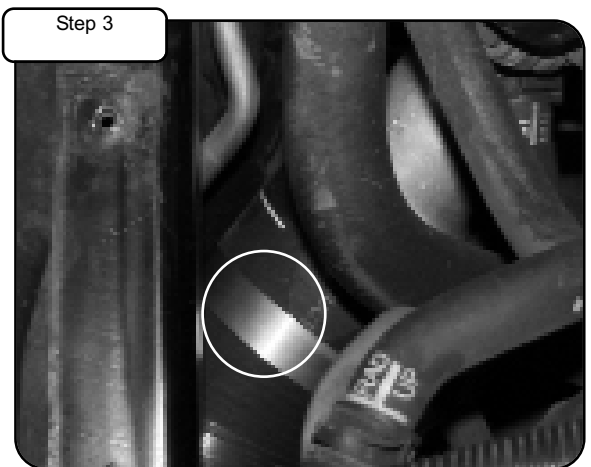
<b>Kit Part Number:</b> 46-20048	<b>Tools Required:</b> 7/16" deep socket & Rachet 3/16" hex key Teflon pipe sealant tape	<b>Parts list</b> 1 Tube, Upgrade - 05-60046 1 Silicone coupler reducer - 05-60047 1 T-bolt clamps, spring loaded 3-1/2" - 05-60013 2 Plugs, hex head socket (1/8" NPT) - 03-50029
<b>Make</b> Chevrolet <b>Model:</b> Silverado HD <b>Year:</b> '04.5-'05 <b>Engine:</b> V8-6.6L (td) LLY		
<b>Make</b> GMC <b>Model:</b> Sierra HD <b>Year:</b> '04.5-'05 <b>Engine:</b> V8-6.6L (td) LLY		



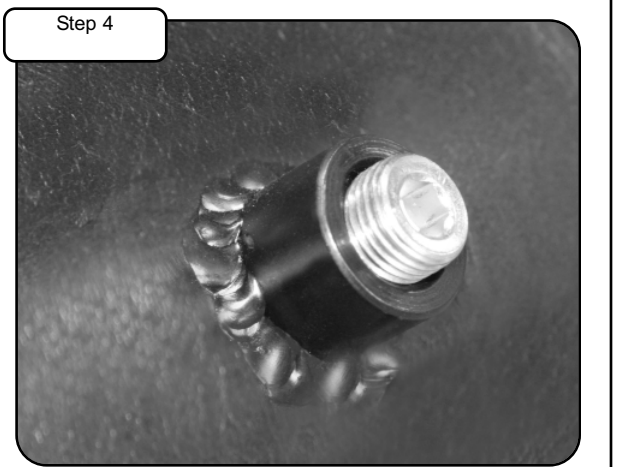
**Complete Stock Intercooler tube.**  
(Note: the air intake system has been removed)



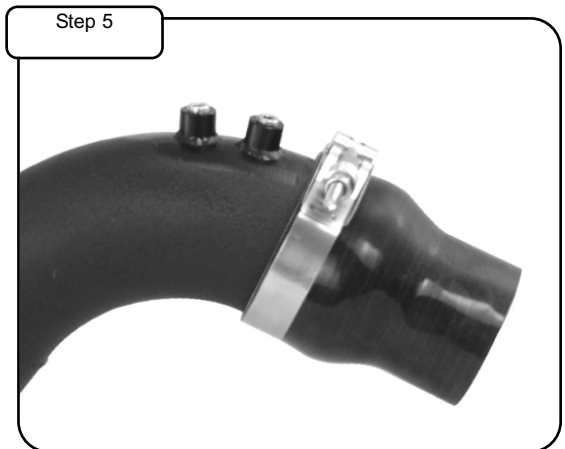
With 7/16" deep socket, loosen clamp on manifold.



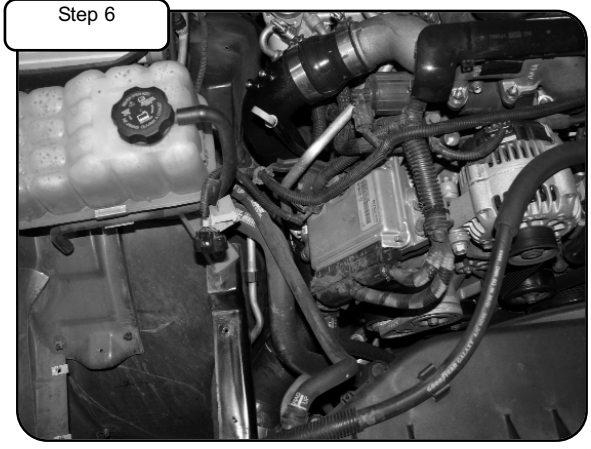
With 7/16" deep socket, loosen clamp on intercooler coupler. Push down on intercooler tube and disconnect from manifold. Remove stock intercooler tube from vehicle.



Install plugs in to 1/8" NPT ports with 3/16" hex key. Use teflon pipe sealant tape for leak tight fit.



Install reducer coupler with clamp provided to new tube.



Install new tube and position into coupler on intercooler. Tighten and torque all clamps to 75 in-lbs.. Reinstall the air intake system and your intercooler tube installation is now complete. Thank you for choosing aFe power!

**Place the included CARB EO sticker on or near the Turbo Inlet Tube on a smooth, clean surface. EO identification label is required to pass the Smog Check Inspection.**