



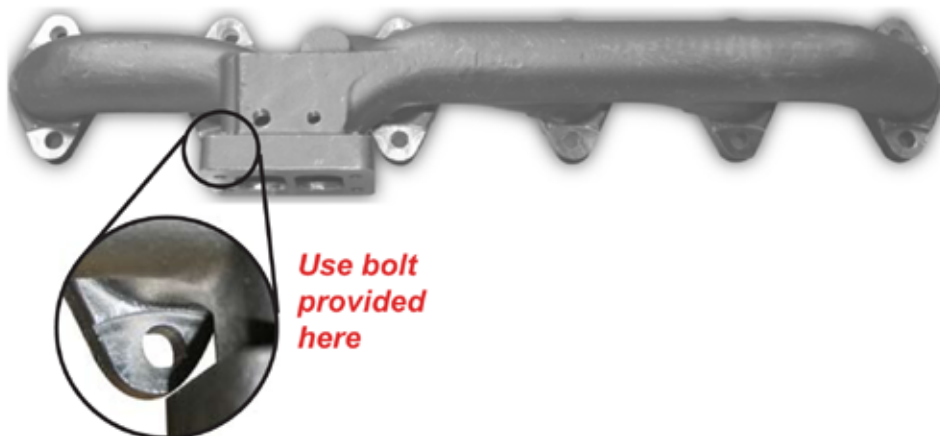
PREMIER
Performance Products

Manifold

03-07 Dodge Stainless Steel Installation Instructions

1. Remove oil inlet and oil drain tubes from the turbocharger.
2. Unclamp Downpipe, charge pipe and air inlet hose from turbocharger and remove pyrometer and other gages from manifold.
3. Remove manifold heatshield.
4. Remove stock manifold and turbocharger as an assembled unit and save all studs, bolts and spacers as they are needed to install your new **HTT ss Manifold**.
5. Remove turbocharger from stock manifold.
6. Attach turbocharger to the **HTT ss Manifold** using the 4 studs and nuts provided.
7. Install turbo and **HTT ss Manifold** assembly using the provided gaskets and original bolts, studs and spacers for all cylinders except #5.

***Note: Since the original bolt and spacer may not fit in the bottom hole of cylinder #5 a new alan-head bolt has been provided. (See figure below)**



8. Connect oil drain and oil inlet tubes to turbocharger.
9. Reattach downpipe, charge pipe and air inlet to turbocharger.
10. Reattach pyrometer and other gages.

HIGH TECH TURBO

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