



High Idle Kit




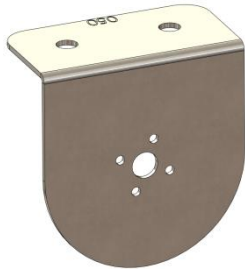


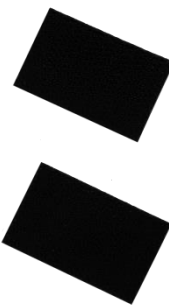


1036620	1998.5 – 2002 Dodge Cummins (24 valve) 2003-2004 Dodge Cummins (with APPS on motor)
1036621	2005-2006 Dodge Cummins
1036622	2007-2014 Dodge Cummins
1036627	2008-2014 GMC Duramax

PLEASE READ ALL INSTRUCTIONS BEFORE INSTALLATION

KIT CONTENTS:

Please check to make sure that you have all the parts listed in this kit **before** you start the disassembly of your vehicle.

1036620 High Idle Kit

1301185		1331190-3		1003331	
					
<i>High idle Module</i>		<i>Wiring Harness</i>		<i>High Idle Decal</i>	
Qty: 1		Qty: 1		Qty: 1	
1330050	1330052	1300348	1330051	1330053	1300131
					
<i>Switch Bracket</i>	<i>Screw</i>	<i>Posi-tap</i>	<i>Velcro</i>	<i>Alcohol Swab</i>	<i>Cable Tie</i>
Qty: 1	Qty: 2	Qty: 1	Qty: 2 x 2"	Qty: 1	Qty: 6


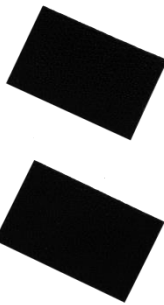


BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

1036621 High Idle Kit

1301185		1331191-3		1003331	
					
<i>High idle Module</i>		<i>Wiring Harness</i>		<i>High Idle Decal</i>	
Qty: 1		Qty: 1		Qty: 1	
1330050	1330052	1300348	1330051	1330053	1300131
					
<i>Switch Bracket</i>	<i>Screw</i>	<i>Posi-tap</i>	<i>Velcro</i>	<i>Alcohol Swab</i>	<i>Cable Tie</i>
Qty: 1	Qty: 2	Qty: 1	Qty: 2 x 2"	Qty: 1	Qty: 6


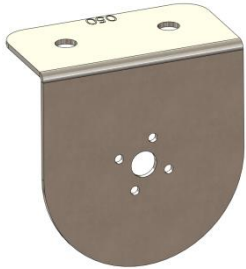


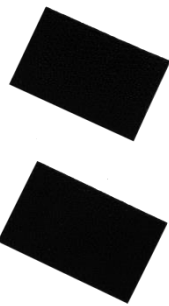


BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

1036622 High Idle Kit

1301185		1331192-3		1003331	
					
<i>High idle Module</i>		<i>Wiring Harness</i>		<i>High Idle Decal</i>	
Qty: 1		Qty: 1		Qty: 1	
1330050	1330052	1300348	1330051	1330053	1300131
					
<i>Switch Bracket</i>	<i>Screw</i>	<i>Posi-tap</i>	<i>Velcro</i>	<i>Alcohol Swab</i>	<i>Cable Tie</i>
Qty: 1	Qty: 2	Qty: 1	Qty: 2 x 2"	Qty: 1	Qty: 6

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

1036627 High Idle Kit

1301185		1331197-3		1003331	
					
<i>High idle Module</i>		<i>Wiring Harness</i>		<i>High Idle Decal</i>	
Qty: 1		Qty: 1		Qty: 1	
1330050	1330052	1300348	1330051	1330053	1300131
					
<i>Switch Bracket</i>	<i>Screw</i>	<i>Posi-tap</i>	<i>Velcro</i>	<i>Alcohol Swab</i>	<i>Cable Tie</i>
Qty: 1	Qty: 2	Qty: 1	Qty: 2 x 2"	Qty: 1	Qty: 6

Tools Required

- Wire Strippers
- Side Cutters
- Utility Knife
- Flat Screwdriver
- Philips Screwdriver
- Soldering Equipment

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

Introduction

This high idle kit connects to the vehicle throttle pedal and allows the operator to increase engine speed easily by way of a control knob mounted on the dashboard. This kit is ideal for faster engine warm-ups, extended idling, running belt driven power take off equipment and high power electrical accessories including winches, inverters and pumps.

Closed loop control provides up to five engine speeds: 900, 1200, 1500, 1800, 2100 rpm.

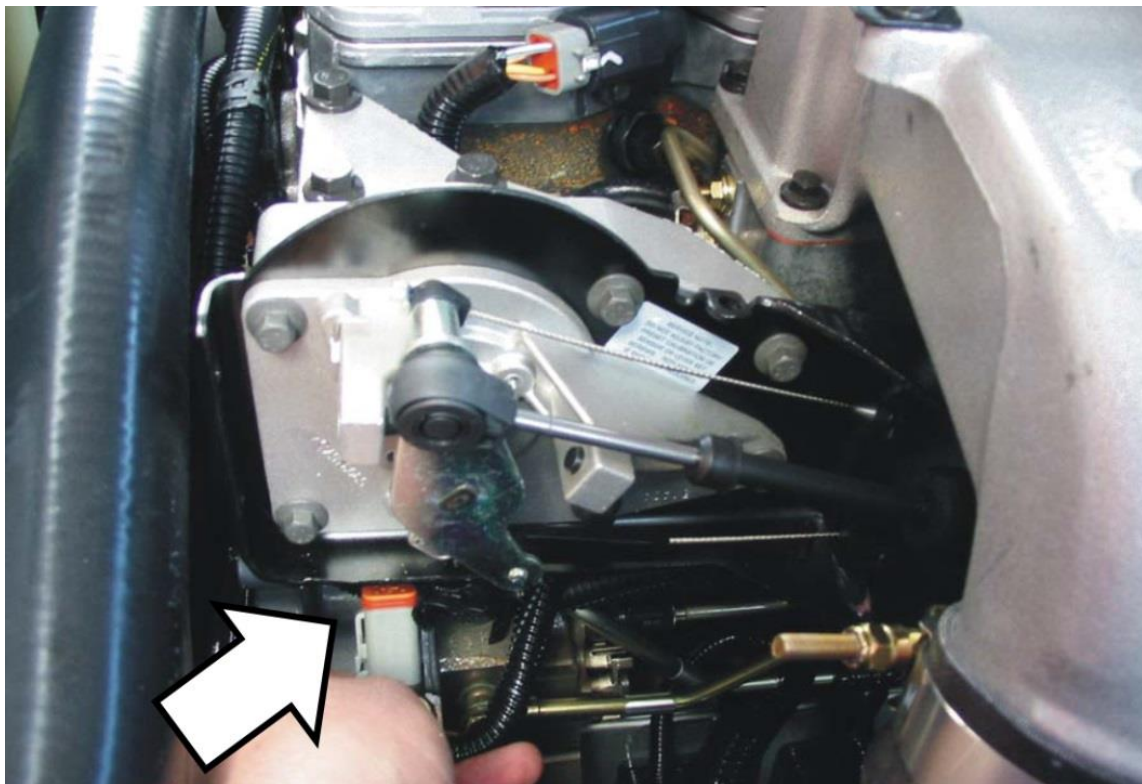
Note: This kit does not control the transmission torque converter as is required for many forms of automatic transmission mounted power take-off equipment. This kit will work with manual transmission mounted PTO applications.

INSTALLATION



VEHICLE SHOULD BE SAFELY SECURED BEFORE INSTALLATION.

1. To avoid setting possible fault codes, disconnect vehicle batteries before proceeding.
2. Locate vehicle accelerator pedal position sensor and disconnect the wiring harness.
 - a. On 1998.5-2004 Dodge vehicles, this sensor is located under a plastic cover below the intake elbow on the driver's side of the engine. The sensors connector faces downward.



BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

- b. On all other models, the sensor is built into the top of the accelerator pedal below the dashboard.



3. Connect supplied wiring harness to the accelerator pedal position sensor and the other end to the factory wiring harness. Secure harness with zip ties so that it does not interfere with pedal operation. Removal of the knee bolster may ease installation.



4. For 98.5-04 Dodge kits, disconnect the control knob harness from the main wiring harness. Route the small disconnect wire through the firewall and reconnect it to the main wiring harness. (Not required on other models).
For all applications other than the 98.5-04 Dodge kits, route the light blue wire (RPM signal) from below the dash into the engine bay through the firewall.

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

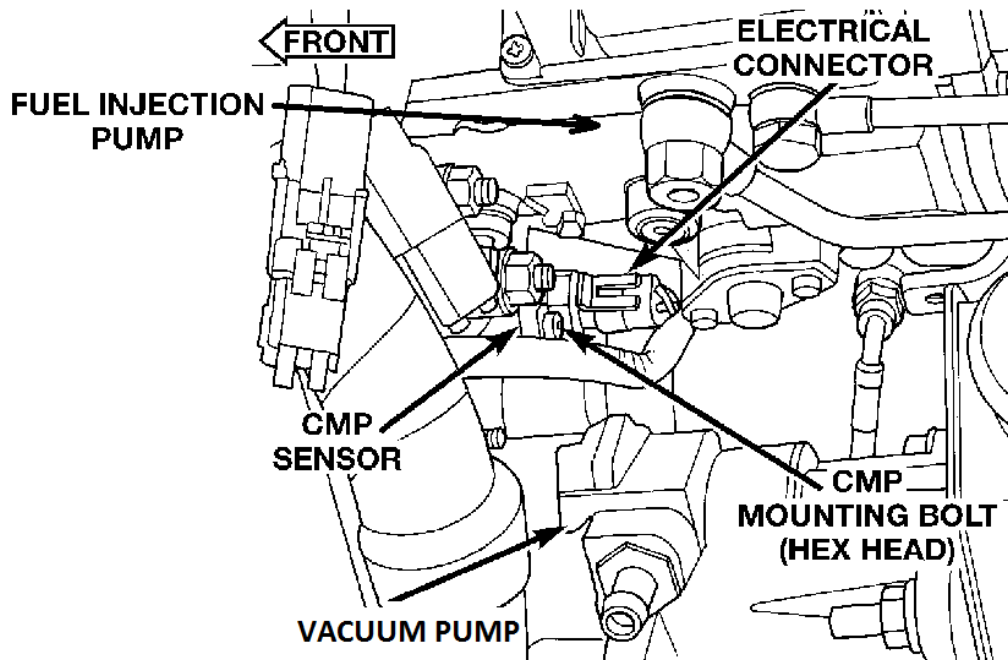
5. Connect the white brake light input wire to the brake light switch using supplied positap. This connection may be soldered for better longevity if desired.

	WHITE wire (brake light 12V)	Location to tap
1998-2001 Dodge	Pin 5 - White/Tan	Brake Switch
2002-2009 Dodge	Pin 2 – White/Tan	Brake Switch
2010-2012 Dodge	Pin 2 – White	Brake Switch
2013-2014 Dodge	Connector C5/E Pin 31 – White/Violet	Body Control Module
2001-2007 GMC	Pin A – White	Brake Switch
2007.5-2011 GMC	Pin A – Lt Blue/White	Brake Switch
2012-2014 GMC	Connector 5, Pin 5 – Lt Blue	Body Control Module

6. Connect the light blue wire from the module onto the crankshaft or camshaft sensor signal wire as indicated below. A positap has not been supplied for this connection as it is to be soldered.

	Signal Wire	RPM signal wire and suggested tap location
1998.5-2000 Dodge	Camshaft	Plug in connector supplied for cam position sensor
2001-2002 Dodge	Camshaft	Plug in connector supplied for cam position sensor
2003 Dodge	Crankshaft	White with Tan tracer Crank sensor pin 3
2004 Dodge	Crankshaft	Light Blue with Brown tracer -or- Brown with Light Blue tracer Crank sensor pin 3
2005-2014 Dodge	Crankshaft	Brown with Light Blue tracer Crank sensor pin 3
2008-2010 GM (LMM)	Crankshaft	White with Black tracer Pin 17 – 40 way black main engine disconnect.
2011-2014 GM (LML)	Crankshaft	White with Black tracer In orange loomed engine wire harness

1998-2002 Dodge 5.9 (24V) – Locate the engine camshaft position (CMP) sensor, just above the injection pump on the back side of the engine timing cover. Disconnect the camshaft position sensor connector and plug in the supplied connector in line with the sensor.

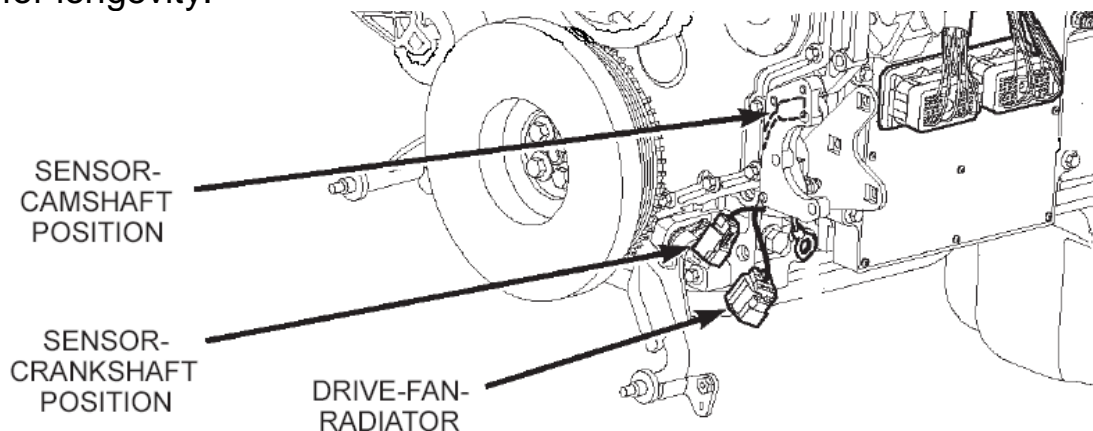


2003-2004 Dodge 5.9 (CR) – Locate the engine crankshaft position sensor, located toward the front of the engine on the left side beside the harmonic balancer. Cut off and discard the supplied three pin connector from the blue wire on the BD wiring harness (this is used only up to 2002). Tap the blue wire into the crankshaft sensor wire from pin 3 of the connector. Solder this connection and cover with heat shrink for longevity.

->2003 is a white wire with tan tracer

->2004 may be either light blue with brown tracer or brown with light blue tracer depending on build date.

2005-2014 Dodge 5.9/6.7L – Locate the engine crankshaft position sensor, located toward the front of the engine on the left side beside the harmonic balancer. Tap the brown wire with light blue tracer (connector pin 3). Solder this connection and cover with heat shrink for longevity.



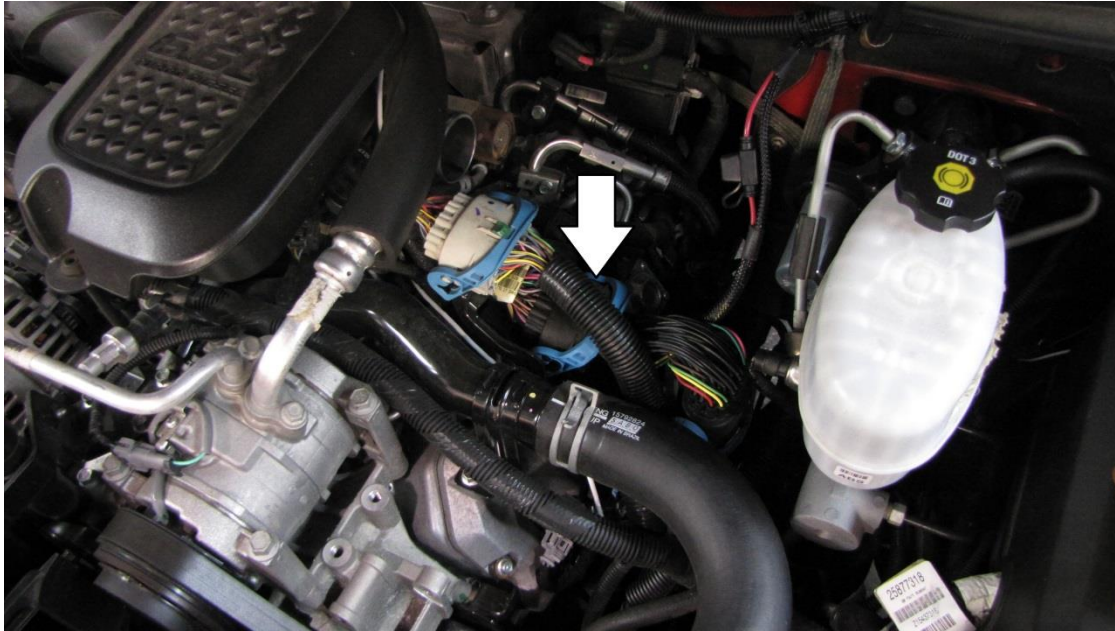
BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

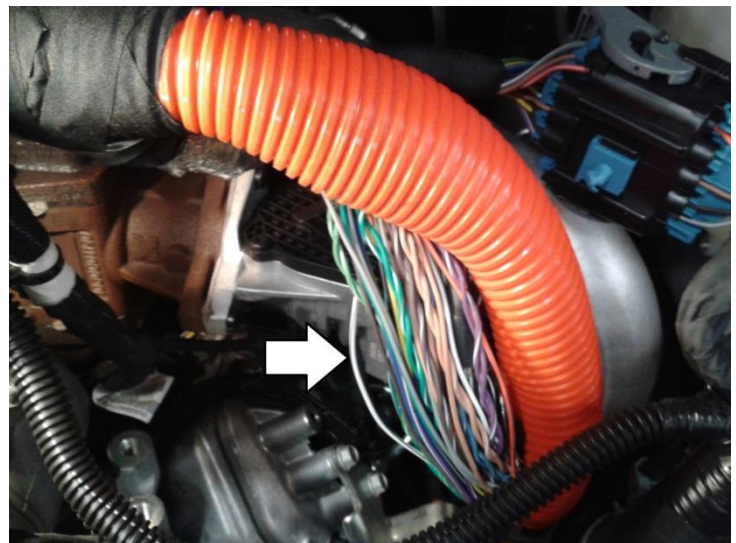
US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

2008-2010 GM LMM – Locate the 40 way black engine disconnect on top left of engine. Locate pin number 17 (white wire with black tracker). Tap blue wire from the module onto this wire. Solder this connection and cover with heat shrink for longevity.



2011-2014 GM LML – Locate the main engine wiring harness (orange color). Caution: other wires in this harness run up to 250 volts, use care not to damage other wires or tap the incorrect wire. Remove the harness tape from the orange loom. Locate the 20 gauge white wire with black tracer. Verify there are no duplicate wire colors in this harness as tapping into the incorrect wire may damage the module. Solder this connection and cover with heat shrink for longevity. Put wires back into orange loom and wrap loom with harness tape.



BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

7. By default, the control knob has six positions: off, 900, 1200, 1500, 1800 and 2100 rpm. If a lower maximum rpm is desired, first turn the switch fully counter clockwise (off). Remove the knob and secondary mounting nut on the switch and lift out the switch positioning ring. Reinstall the ring such that it reduces the number of switch positions to the maximum rpm desired. Reassemble switch.

Check with the customer regarding what their needs are. If the high idle will be used mainly for extended idling or faster warm-ups, it may be desirable to limit the maximum RPM.

8. Install the control knob. If installing directly into the dashboard, drill a 1/4" hole for the switch and a 1/16" hole for the locator tab. If using supplied bracket, install using the supplied screws. Apply decal around the hole or the bracket and then install control knob retainer nut. The knob requires a 1/16" Allen key to secure.

9. Remove cover from module.



10. For 1998.5-2000 Dodge 24V applications, set the switch on the circuit board to position 3.

For 2001-2002 Dodge 24V applications, set the switch on the circuit board to position 2.

For all other applications leave switch in position 1.



BD ENGINE BRAKE, INC.

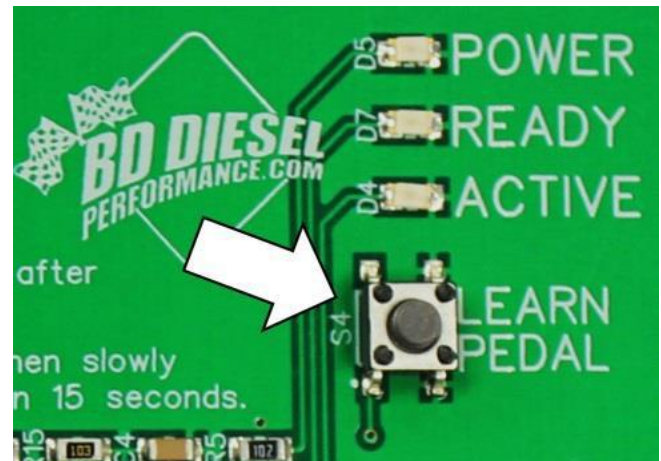
Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

11. Connect the module circuit board to the wiring harness with the cover still off and keep away from metal objects that could cause a short circuit.
12. Reconnect vehicle batteries.
13. Before turning the ignition switch on make sure the high idle control switch is turned off or fault codes may be set.

Turn ignition switch to on position (not run) and then press and release the “LEARN PEDAL” button on the module. The READY and ACTIVE indicator lights will both illuminate. Slowly depress and release the throttle pedal a few times within 15 seconds. This will allow the module to learn you specific accelerator pedal sensor output. Make sure the pedal travel is not impeded by a floor mat. Once complete, the ACTIVE light will turn back off and the READY light should go back to flashing.



Note. If the pedal is replaced, it is a good idea to learn the module again.

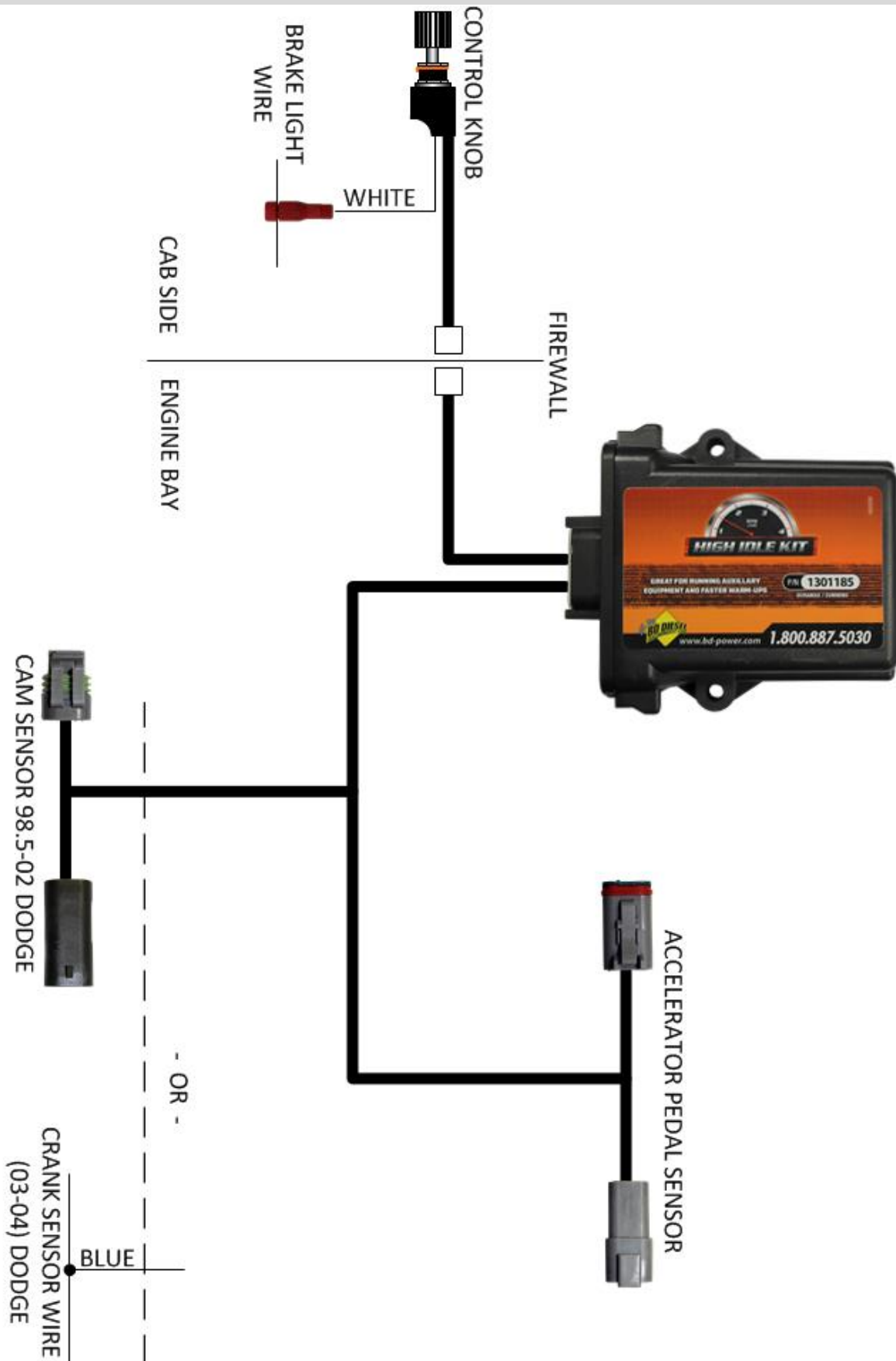
14. Snap cover back on module and mount the module below the dashboard or in the engine bay for 1998.5-2004 Dodge trucks.
15. Check for correct operation. Ensure that pressing the brake pedal does stop high idle correctly. Installation is now complete.

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

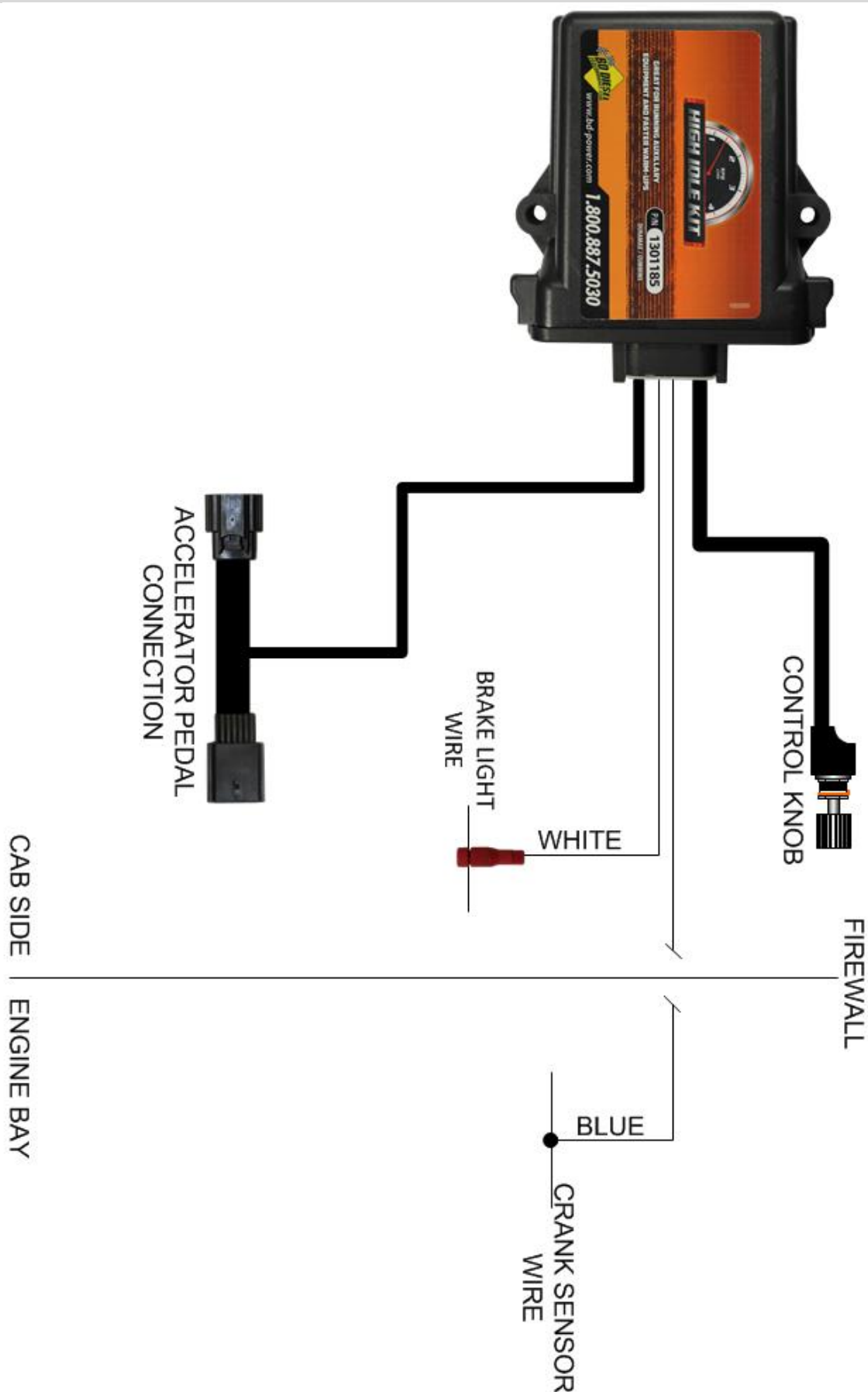
Wiring Diagrams**1036620 Kits**

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

1036621-1036627 Kits

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

Operation Instructions

The high idle kit allows the operator to command the engine to idle up by rotating the control switch mounted on the dashboard. When the knob is fully counter counterclockwise, the module will not command high idle. Turning the knob clockwise will enable the module. The available engine RPMs are 900, 1200, 1500, 1800 and 2100 rpm.

If the brake is pressed or the throttle is pressed the module will stop high idle. If this happens, the switch must be turned off and then back on or to another position to re-enable high idle. If the engine is shut off and restarted, the module will be reactivated. This feature allows the user to leave the high idle module in the desired position so that it will start automatically when the engine is started.

If the module is already turned on when the truck is started, the module will wait for 5 seconds before starting high idle. This is to allow oil pressure to stabilize before increasing engine speed. If high idle is required immediately, turning the module off and back on will cancel the timer.

Note: Late model Duramax engines will not allow excessive engine speeds when remote started. For this reason, we recommend not exceeding 1500rpm for remote start warm-ups. This applies only to factory remote start, when the key is put in the ignition this restriction is removed. On these vehicles, exceeding approximately 2000 rpm when remote started will cause the engine to automatically shut off.

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com

Troubleshooting

Vehicle Sets Codes for APPS Circuits	<p>Check that the module is powered by removing the cover and checking for the POWER lamp. This should be lit whenever the ignition is on (and may remain powered after the ignition has been turned off for a short time on late model trucks).</p> <p>Ensure the connectors are fully seated. Some connectors are harder to mate together than others, ensure they do not come apart if tugged on.</p>
High Idle Does Not Function	<p>Open the module and check that when the brake and throttle are not pressed and the engine is running, the READY lamp is illuminated and not flashing. This indicates that the modules safety inputs are working, the engine RPM is detected and the module is ready to operate when commanded. If the READY lamp is flashing, this indicates the brake and throttle are not pressed, but the engine is not running or has no RPM input signal. If the READY lamp is not illuminated, verify that the brake lights are not stuck on and throttle pedal is not stuck down. If the module has not been learned to the throttle pedal, the READY lamp may not illuminate.</p> <p>Ensure that the ACTIVE light is on when the switch is turned on. If the ACTIVE light is flashing this indicates the control switch is commanding high idle, but the module is disabling it because it detected the brake or throttle was pressed or the engine is not running. If the ACTIVE light is on and not flashing, it should be ready to apply throttle to increase the idle speed.</p> <p>The module must be learned to the throttle pedal for it to increase idle speed. If not setup correctly, refer to installation step 9 above.</p>
Brake Pedal Does Not Cancel High Idle	<p>Verify brake lights function. If nonfunctional, correct this first.</p> <p>Verify the brake sense wire is tapped on the correct wire and use test light to verify that 12V is present on the white wire when the brake pedal is pressed.</p> <p>Open module and observe READY light. This light should go out when the brake or throttle pedal are pressed.</p>

If you have any technical difficulties, concerns, comments, or complaints, please phone our Technical Support hotline at (800) 887-5030 between 8:30am-5:00pm PST (Pacific Standard Time) Monday to Friday.

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.bd-power.com